



Technical Manual

High COP                      Type Air Conditioners  
"DC Inverter" Models  
*with Refrigerant R410A*



Indoor Units:

HKEI 275XS

HKEI 375XS

Outdoor Units:

HCKI 275XS

HCKI 375XS



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# 1. Precaution

## 1.1 Safety Precaution

■ To prevent injury to the user or other people and property damage, the following instructions must be followed.

■ Incorrect operation due to ignoring instruction will cause harm or damage.

■ Before service unit, be sure to read this service manual at first.

## 1.2 Warning

### ➤ Installation

■ Do not use a defective or underrated circuit breaker. Use this appliance on a dedicated circuit.

There is risk of fire or electric shock.

■ For electrical work, contact the dealer, seller, a qualified electrician, or an Authorized service center.

Do not disassemble or repair the product, there is risk of fire or electric shock.

■ Always ground the product.

There is risk of fire or electric shock.

■ Install the panel and the cover of control box securely.

There is risk of fire of electric shock.

■ Always install a dedicated circuit and breaker.

Improper wiring or installation may cause fore or electric shock.

■ Use the correctly rated breaker of fuse.

There is risk of fire or electric shock.

■ Do not modify or extend the power cable.

There is risk of fire or electric shock.

■ Do not install, remove, or reinstall the unit by yourself(customer).

There is risk of fire, electric shock, explosion, or injury.

■ Be caution when unpacking and installing the product.

Sharp edges could cause injury, be especially careful of the case edges and the fins on the condenser and evaporator.

■ For installation, always contact the dealer or an Authorized service center.

There is risk of fire, electric shock, explosion, or injury.

■ Do not install the product on a defective

installation stand.

It may cause injury, accident, or damage to the product.

■ Be sure the installation area does not deteriorate with age.

If the base collapses, the air conditioner could fall with it, causing property damage, product failure, and personal injury.

■ Do not let the air conditioner run for a long time when the humidity is very high and a door or a window is left open.

Moisture may condense and wet or damage furniture.

■ Take care to ensure that power cable could not be pulled out or damaged during operation.

There is risk of fire or electric shock.

■ Do not place anything on the power cable.

There is risk of fire or electric shock.

■ Do not plug or unplug the power supply plug during operation.

There is risk of fire or electric shock.

■ Do not touch (operation) the product with wet hands.

There is risk of fire or electric shock.

■ Do not place a heater or other appliance near the power cable.

There is risk of fire and electric shock.

■ Do not allow water to run into electric parts.

It may cause fire, failure of the product, or electric shock.

■ Do not store or use flammable gas or combustible near the product.

There is risk of fire or failure of product.

■ Do not use the product in a tightly closed space for a long time.

Oxygen deficiency could occur.

■ When flammable gas leaks, turn off the gas and open a window for ventilation before turn the product on.

Do not use the telephone or turn switches on or off. There is risk of explosion or fire.

■ If strange sounds, or small or smoke comes from product. Turn the breaker off or disconnect the power supply cable.

There is risk of electric shock or fire.

■ Stop operation and close the window in storm or hurricane. If possible, remove the product from the window before the hurricane

arrives.

There is risk of property damage, failure of product, or electric shock.

■ **Do not open the inlet grill of the product during operation. (Do not touch the electrostatic filter, if the unit is so equipped.)**

There is risk of physical injury, electric shock, or product failure.

■ **When the product is soaked (flooded or submerged), contact an Authorized service center.**

There is risk of fire or electric shock.

■ **Be caution that water could not enter the product.**

There is risk of fire, electric shock, or product damage.

■ **Ventilate the product from time to time when operating it together with a stove, etc.**

There is risk of fire or electric shock.

■ **Turn the main power off when cleaning or maintaining the product.**

There is risk of electric shock.

■ **When the product is not be used for a long time, disconnect the power supply plug or turn off the breaker.**

There is risk of product damage or failure, or unintended operation.

■ **Take care to ensure that nobody could step on or fall onto the outdoor unit.**

This could result in personal injury and product damage.

### ➤ CAUTION

■ **Always check for gas (refrigerant) leakage after installation or repair of product.**

Low refrigerant levels may cause failure of product.

■ **Install the drain hose to ensure that water is drained away properly.**

A bad connection may cause water leakage.

■ **Keep level even when installing the product.**

To avoid vibration of water leakage.

■ **Do not install the product where the noise or hot air from the outdoor unit could damage the neighborhoods.**

It may cause a problem for your neighbors.

■ **Use two or more people to lift and transport the product.**

Avoid personal injury.

■ **Do not install the product where it will be exposed to sea wind (salt spray) directly.**

It may cause corrosion on the product. Corrosion, particularly on the condenser and evaporator fins, could cause product malfunction or inefficient operation.

### ➤ Operational

■ **Do not expose the skin directly to cool air for long periods of time. (Do not sit in the draft).**

This could harm to your health.

■ **Do not use the product for special purposes, such as preserving foods, works of art, etc. It is a consumer air conditioner, not a precision refrigerant system.**

There is risk of damage or loss of property.

■ **Do not block the inlet or outlet of air flow.**

It may cause product failure.

■ **Use a soft cloth to clean. Do not use harsh detergents, solvents, etc.**

There is risk of fire, electric shock, or damage to the plastic parts of the product.

■ **Do not touch the metal parts of the product when removing the air filter. They are very sharp.**

There is risk of personal injury.

■ **Do not step on or put anything on the product. (outdoor units)**

There is risk of personal injury and failure of product.

■ **Always insert the filter securely. Clean the filter every two weeks or more often if necessary.**

A dirty filter reduces the efficiency of the air conditioner and could cause product malfunction or damage.

■ **Do not insert hands or other object through air inlet or outlet while the product is operated.**

There are sharp and moving parts that could cause personal injury.

■ **Do not drink the water drained from the product.**

It is not sanitary could cause serious health issues.

■ **Use a firm stool or ladder when cleaning or maintaining the product.**

Be careful and avoid personal injury.

■ **Replace the all batteries in the remote control with new ones of the same type. Do not mix old and new batteries or different types of batteries.**

There is risk of fire or explosion.

■ **Do not recharge or disassemble the batteries. Do not dispose of batteries in a fire.**

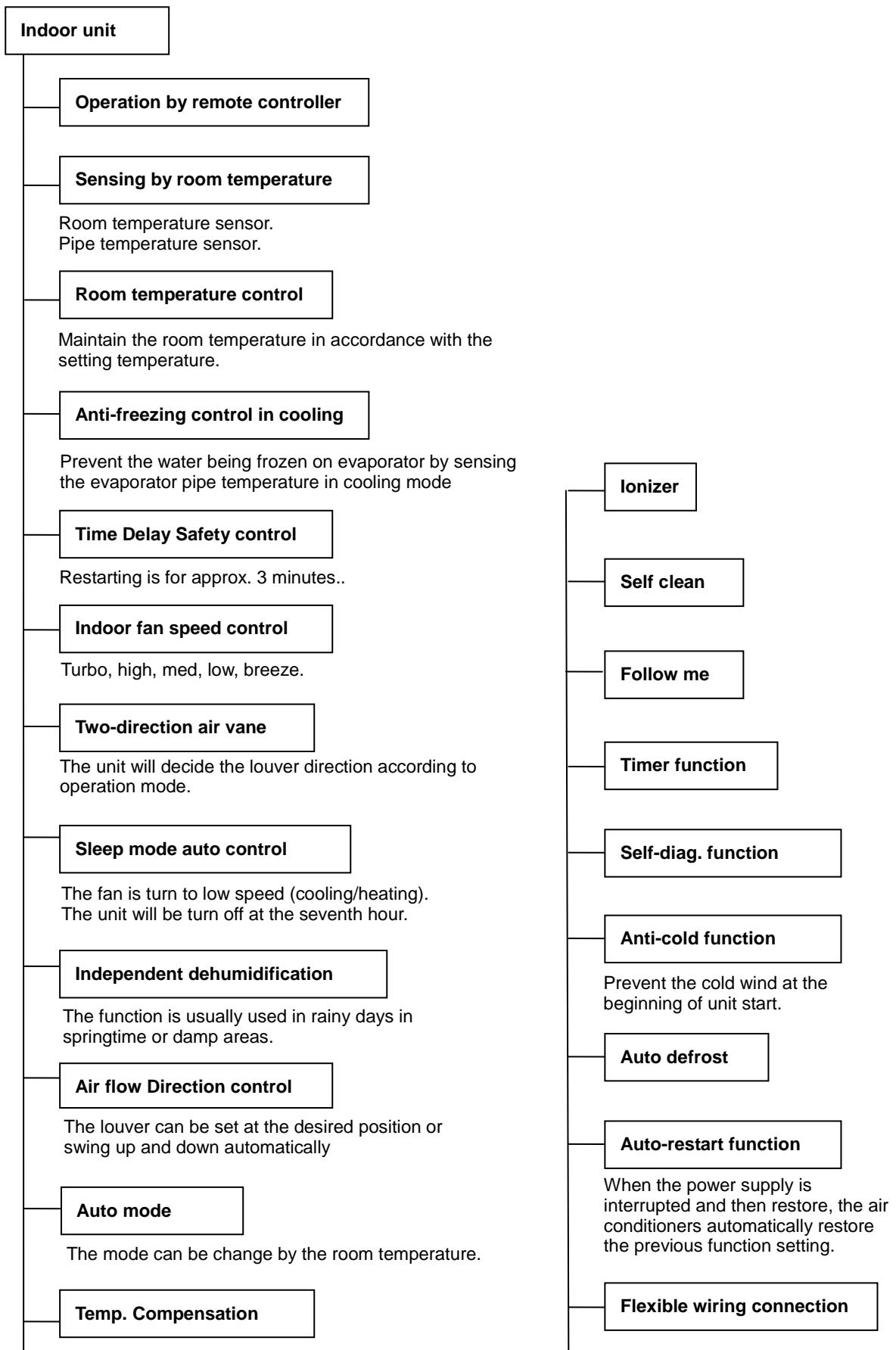
They may burn or explode.

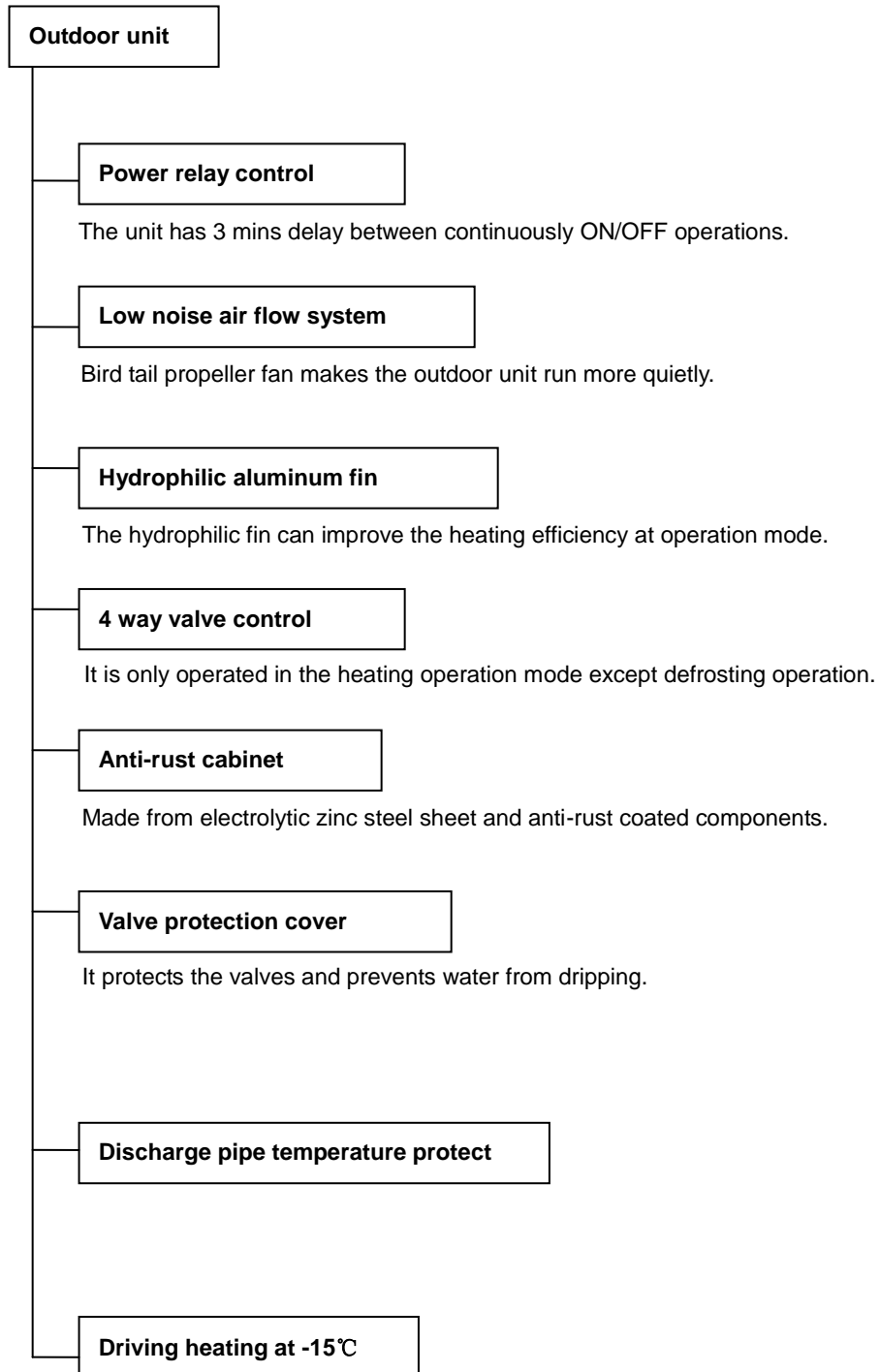
■ **If the liquid from the batteries gets onto**

**your skin or clothes, wash it well with clean water. Do not use the remote of the batteries have leaked.**

The chemical in batteries could cause burns or other health hazards

## 2. Function

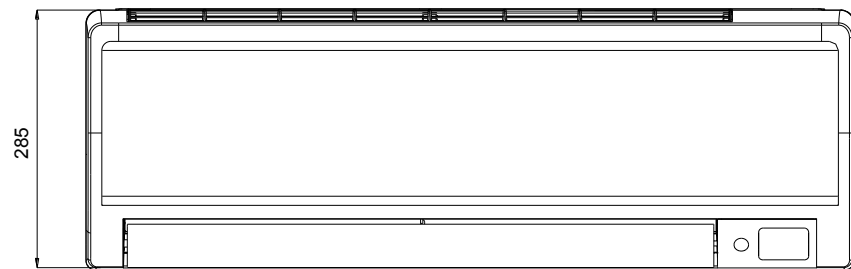
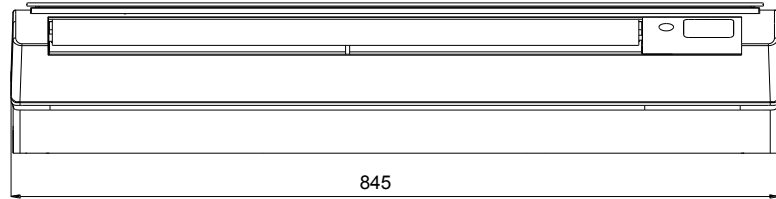
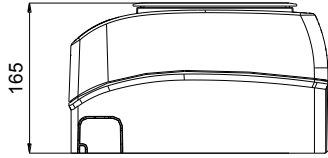




### 3. Dimension

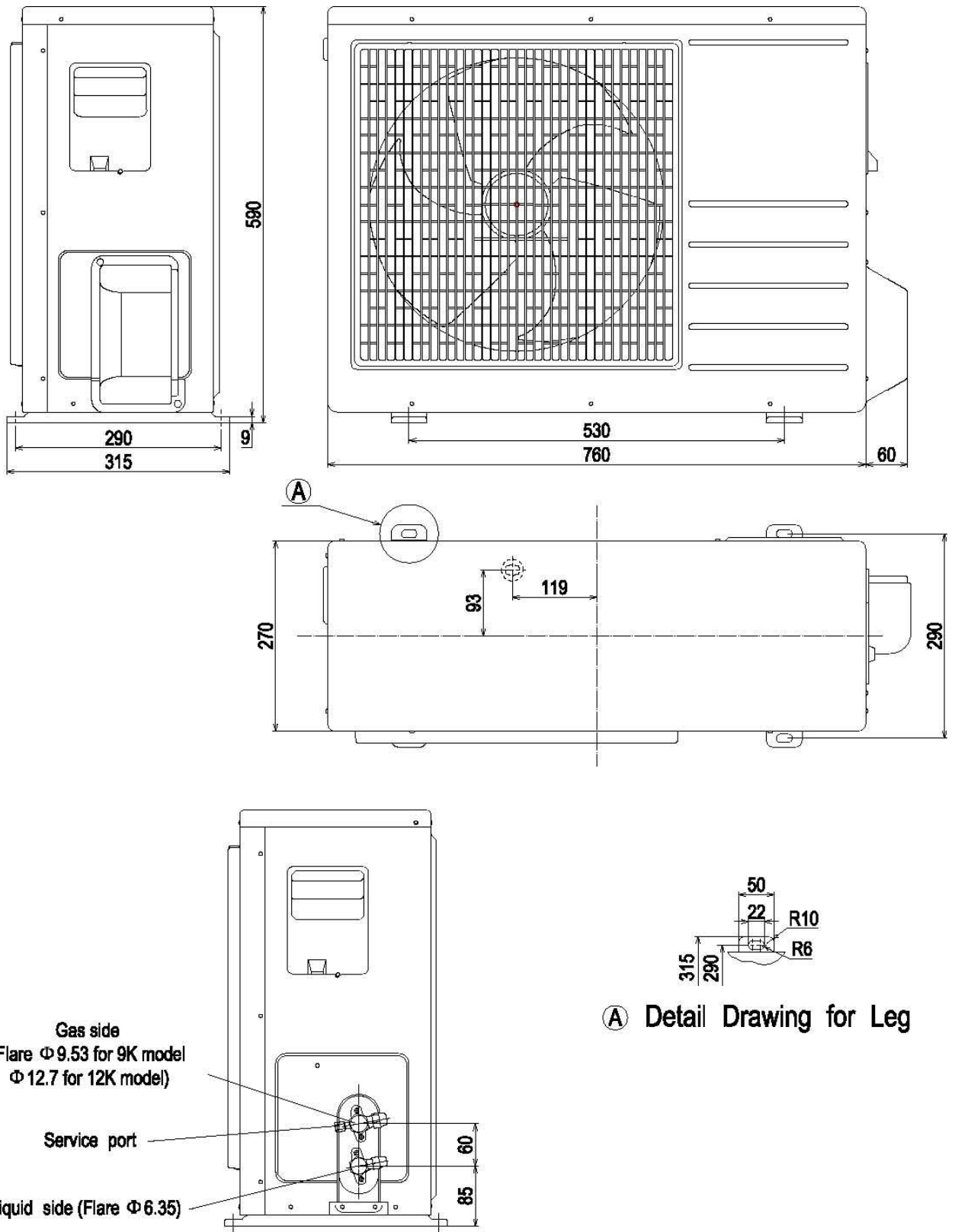
#### 3.1 Indoor Unit

HKEI 275-365 XS



### 3.2 Outdoor Unit

HCKI 275-365 XS



Ⓐ Detail Drawing for Leg



# High COP DC Inverter

## Highwall HKEI XS

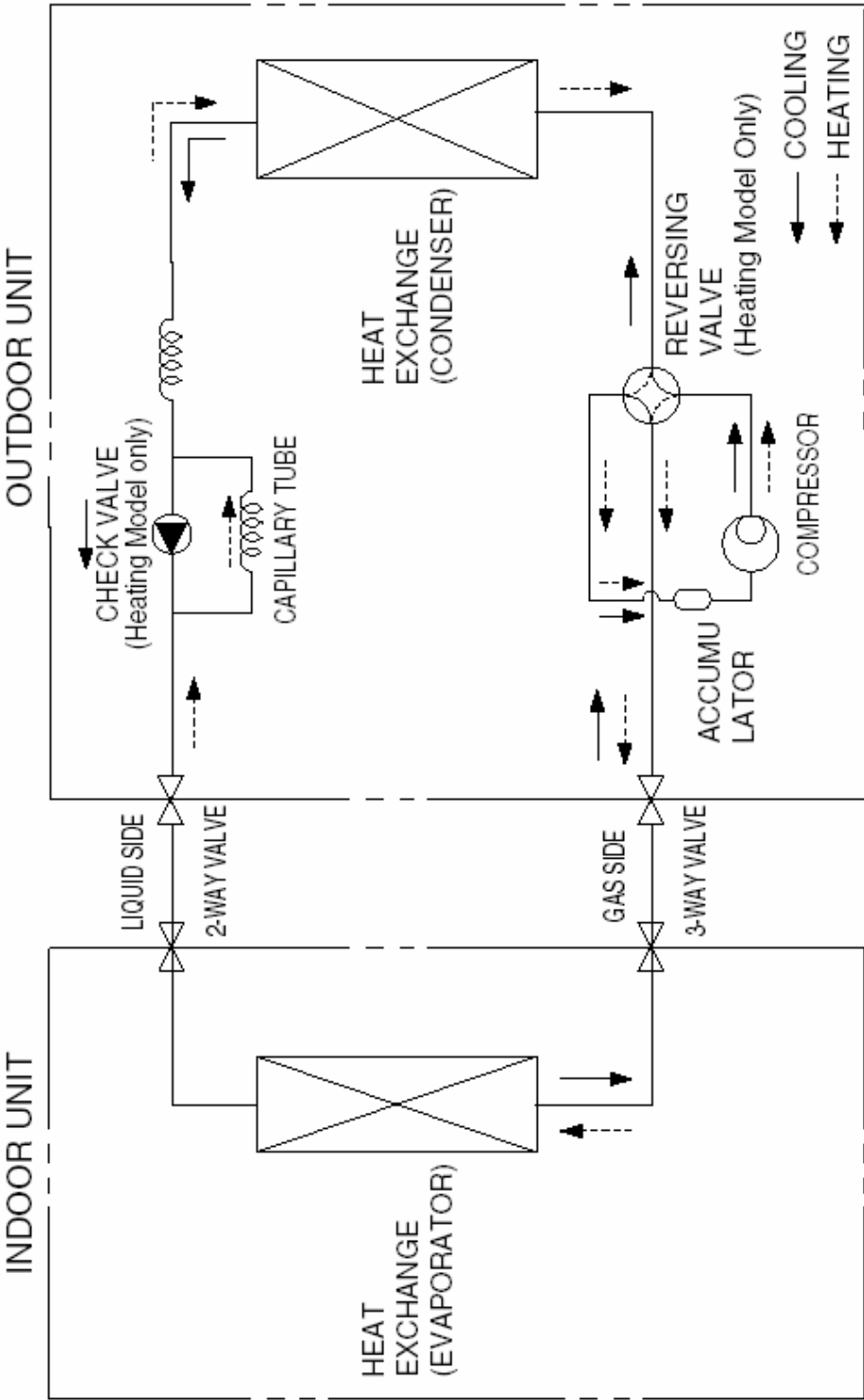
**New**



- 4 power levels: 2,65~7,10 kW.
- COP 4,26 (model 2,65 kW).
- Sine Wave Inverter Technology: 180°.
- Automatic opening of the front panel.
- Clean air function: ionizer device for air purifying.
- Self-Clean Function.
- Follow me Function.
- IR remote controller.

Indoor Unit Model			HKEI 275 XS	HKEI 365 XS	HKEI 515 XS	HKEI 685 XS
Outdoor Unit Model			HCKI 275 XS	HCKI 365 XS	HCKI 515 XS	HCKI 685 XS
Type			DC Inverter	DC Inverter	DC Inverter	DC Inverter
Capacity	Cooling	kW	2,65(0,91~3,38)	3,50(1,10~4,35)	5,30(1,50~6,46)	7,10(3,50~7,34)
	Heating	kW	3,00(0,97~3,67)	3,87(1,17~4,55)	5,70(1,56~6,75)	7,50(3,23~7,93)
<b>Electrical data</b>						
Power Input	Cooling	kW	0,71(0,28~1,10)	1,06(0,36~1,48)	1,57(0,45~2,30)	2,17(0,82~2,50)
	Heating	kW	0,71(0,30~1,15)	1,00(0,34~1,45)	1,53(0,44~2,10)	1,96(0,80~2,70)
EER			3,75	3,29	3,37	3,28
COP			4,26	3,85	3,74	3,84
Annual Consumption (cooling) (500h/year)		kW	353	532	786	1083
Energy Class	Cooling		A			
	Heating		A			
Power supply	Ph-V-Hz		1-220~240V-50HZ			
	I.U.-O.U.		I.U.		O.U.	
Input Rated Current (Cooling - Heating)		A	3,1 - 3,1	4,6 - 4,5	6,9 - 6,4	9,4 - 9,1
Wiring cables i.u./o.u. (without ground)		n°	3			
<b>Refrigerant circuit</b>						
Refrigerant Pipe Liquid/Gas side	inch.		ø6,35(1/4') - ø9,52(3/8')	ø6,35(1/4') - ø12,70(1/2')		ø9,52(3/8') - ø15,88(5/8')
Max splitting distance indoor/outdoor	m		20		25	
Max splitting level difference (out.-ind./ind.-out.)	m		8		10	
Refrigerant Precharge	Kg		1,10		1,18	1,95
MAX Splitting with Refrigerant Precharge	m		5			
Additional Refrigerant Charge	g/m		20		40	
Temperature range cooling	°C		+18°C ~ +50°C			
Temperature range heating	°C		-15°C ~ +34°C			
<b>Indoor Unit specifications</b>						
Indoor Unit	Dimension (WxHxD)	mm	845x286x165		995x292x194	1080x320x200
	Net	Kg	10		11	14
Indoor Noise level 1 m (Hi/Mi/Lo)		dB(A)	38/34/29	39/35/29	42/37/33	47/39/36
Indoor Noise level 2,5 m (Hi/Mi/Lo)		dB(A)	30,049/26,049/21,049	31,049/27,049/21,049	34,049/29,049/25,049	39,049/31,049/28,049
Indoor air flow (Hi/Mi/Lo)		m³/h	650/500/420	680/520/400	800/700/600	1150/1080/960
Drain hose diameter		mm	ø16			
Remote Controller (st. equipment)		type	IR Wireless			
<b>Outdoor Unit Specifications</b>						
Outdoor Unit	Dimension (WxHxD)	mm	760x590x285		845x695x335	
	Net	Kg	38	39	40	58
Max noise level 1 - 2,5 m		dB(A)	54 - 46		56 - 48	58 - 50
Max air flow		m³/h	2000		2200/3000	

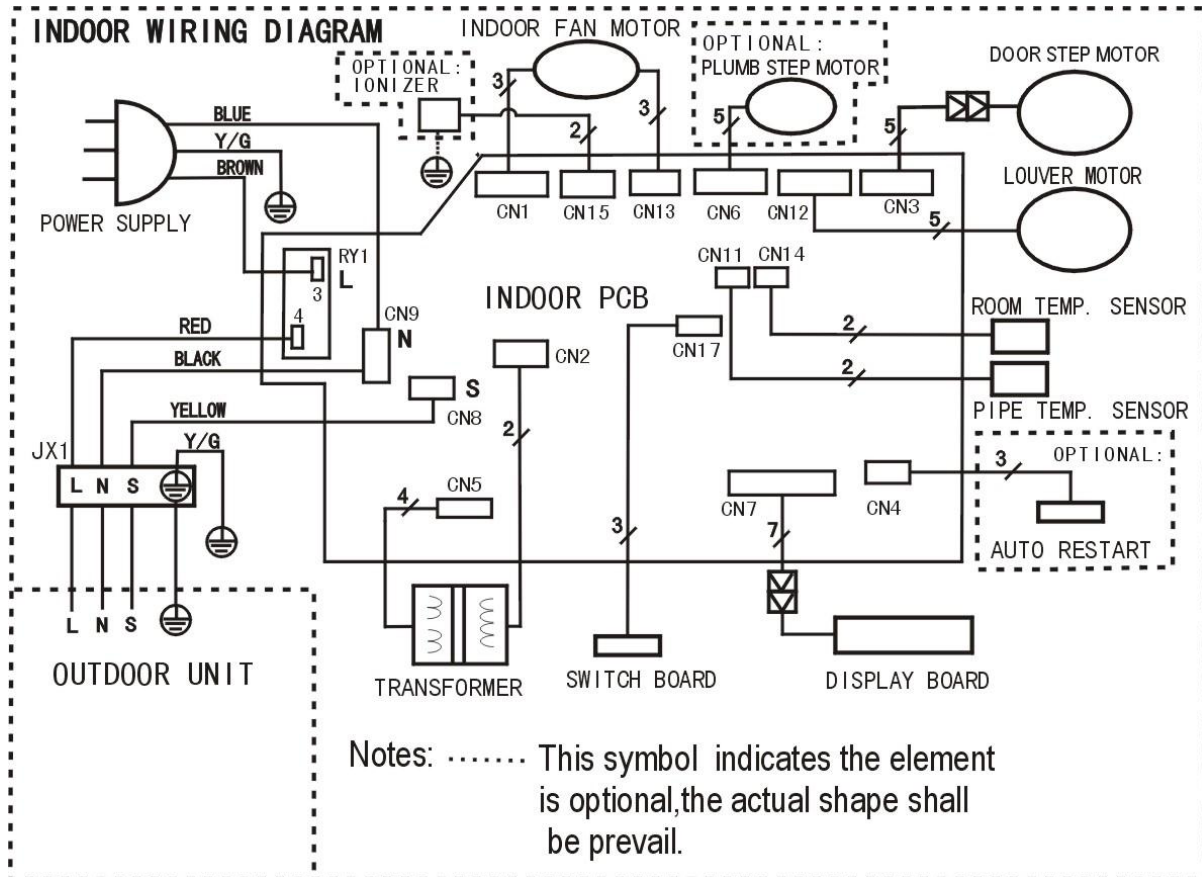
### 5. Refrigerant cycle diagram



## 6. Wiring diagram

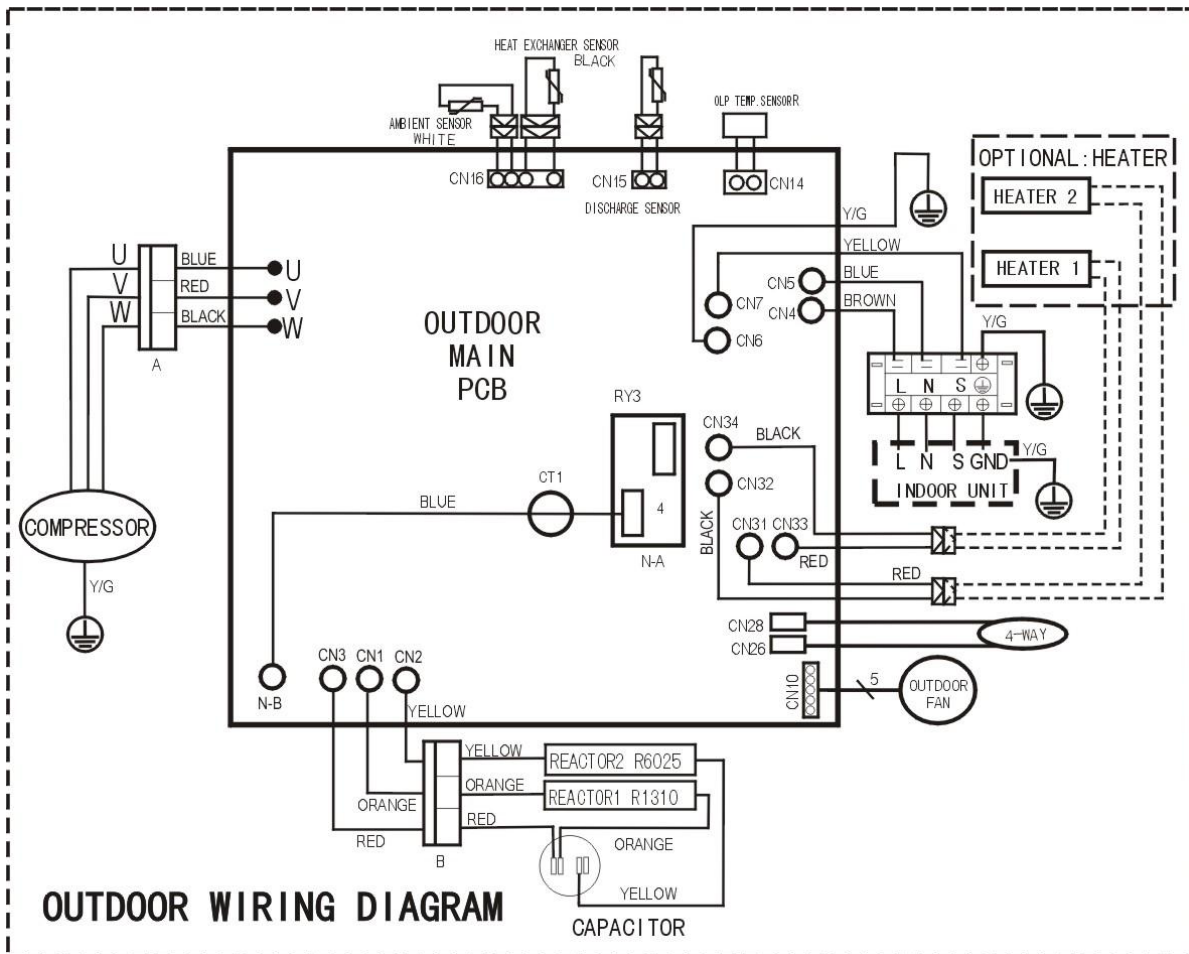
### 6.1 Indoor Unit

HKEI 275-365 XS



## 6.2 Outdoor Unit

HCKI 275-365 XS



## 7. Installation details

### 7.1 Wrench torque sheet for installation

Outside diameter		Torque
mm	inch	Kgf. m
Φ6.35	1/4	1.8
Φ9.52	3/8	4.2
Φ12.7	1/2	5.5

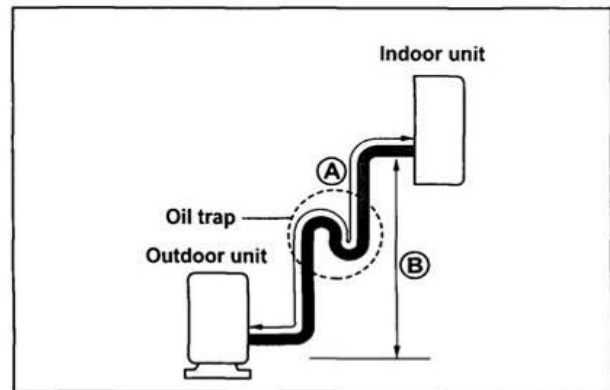
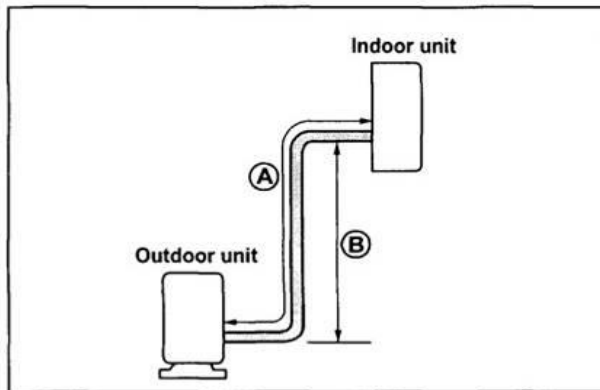
### 7.2 Connecting the cables

The power cord of connect should be selected according to the following specifications sheet.

Unit	Grade	
	9K	12K
mm <sup>2</sup>	1.5	1.5

### 7.3 Pipe length and the elevation

Capacity Btu/h	Pipe size		Standard length (m)	Max. Elevation B (m)	Max. Length A (m)	Additional refrigerant (g/m)
	Gas	Liquid				
9k	3/8" (Φ9.52)	1/4" (Φ6.35)	5	8	20	20
12k	3/8" (Φ9.52)	1/4" (Φ6.35)	5	8	20	20



#### Caution:

Capacity is based on standard length and maximum allowance length is base of reliability.

Oil trap should be installed per 5-7 meters.

### 7.4 Air purging of the piping and indoor unit

#### Required tools:

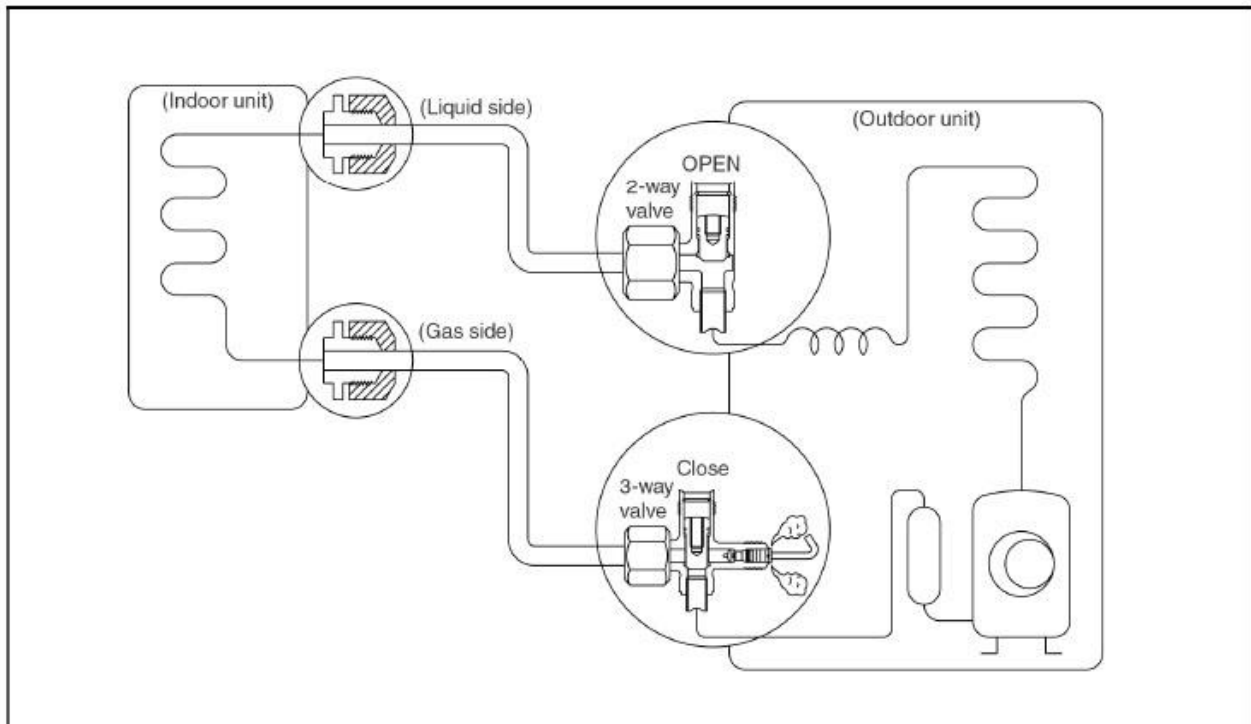
Hexagonal wrench; adjustable wrench; torque wrenches, wrench to hold the joints and gas leak detector.

#### Note:

The air in the indoor unit and in the piping must be purged. If air remains in the refrigeration piping, it will affect the

compressor, reduce the cooling capacity, and could lead to a malfunction of unit.

Be sure, using a torque wrench to tighten the service port cap (after using the service port), so that it prevents the gas leakage from the refrigeration cycle.



### Procedure

1. Recheck the piping connections.
2. Open the valve stem of the 2-way valve counterclockwise approximately 90°, wait 10 seconds, and then set it to closed position.  
Be sure to use a hexagonal wrench to operate the valve stem.
3. Check for gas leakage.  
Check the flare connection for gas leakage
4. Purge the air from the system.  
Set the 2-way valve to the open position and remove the cap from the 3-way valve's service port.  
Using the hexagonal wrench to press the valve core pin, discharge for three seconds and then wait for one minute.
5. Use torque wrench to tighten the service port cap to a torque of 1.8 kgf.m. (18n.m)
6. Set the 3-way valve to the opened position.
7. Mounted the valve stem nuts to the 2-way and 3-way valves.
8. Check for gas leakage.  
At this time, especially check for gas leakage from the 2-way and 3-way stem nuts, and from the

service port.

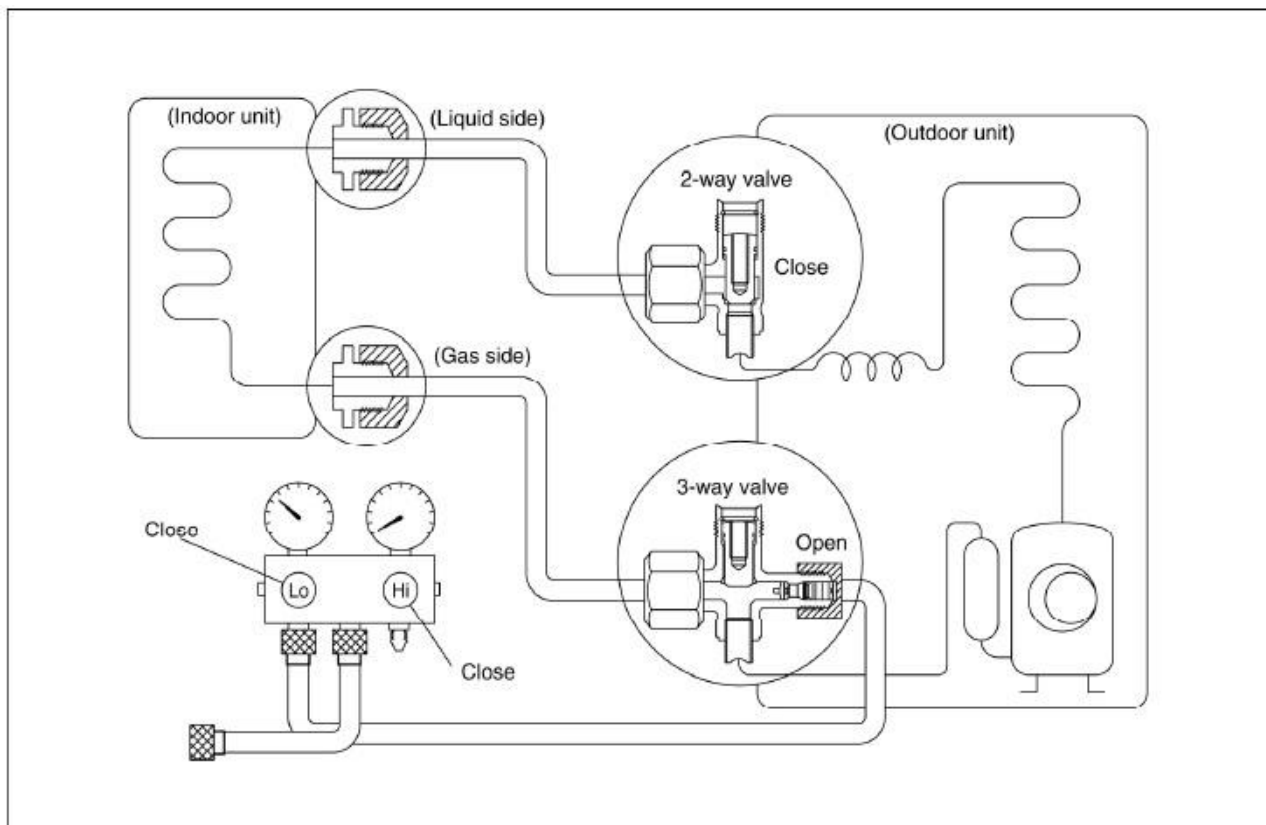
### Caution:

If gas leakage is discovered in step (3) above, take the following measures.

If the leaks stop when the piping connections are tightened further, continue working from step (4).

If the gas leaks do not stop when the connections are retightened, repair the location of the leak, discharge all of the gas through the service port, and then recharge with the specified amount of gas from a gas cylinder.

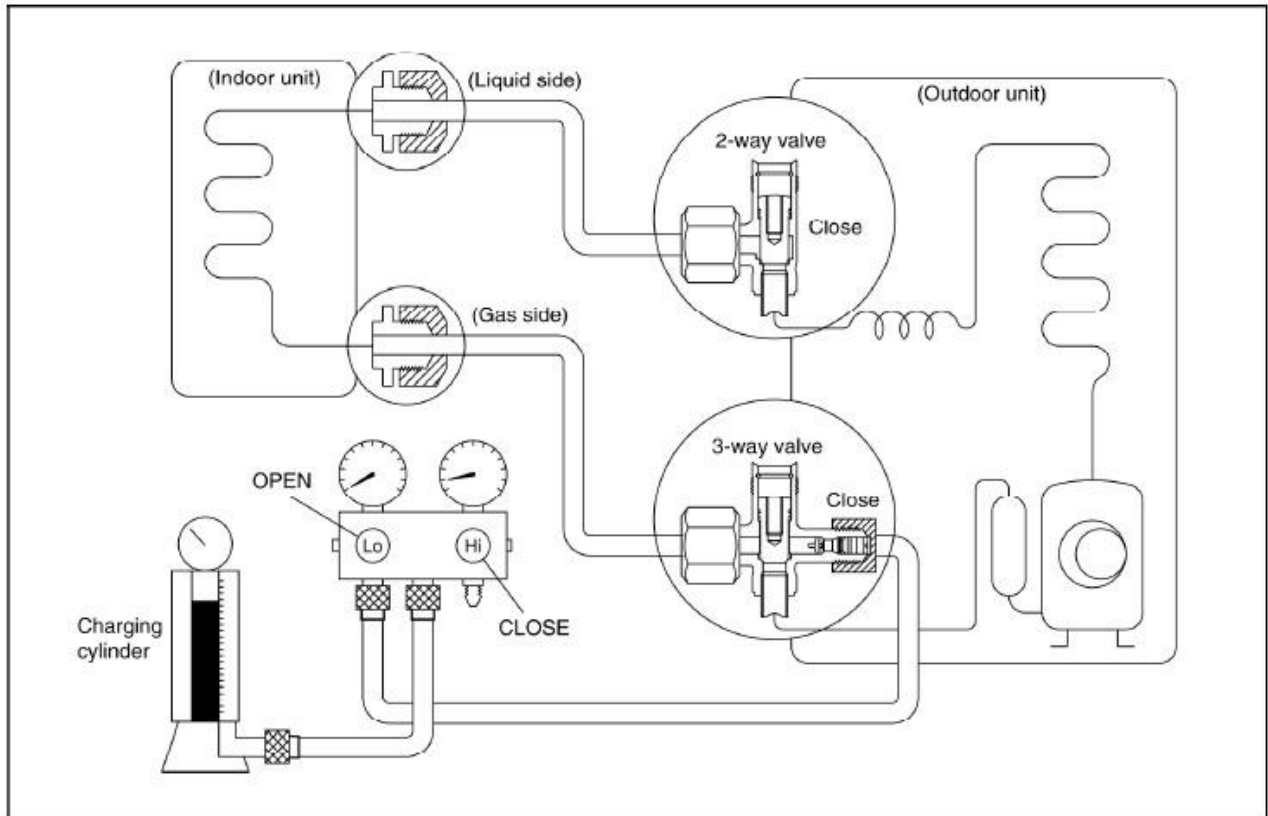
## 7.5 Pumping down (Re-installation)



### Procedure

1. Confirm that both the 2-way and 3-way valves are set to the opened position.  
Remove the valve stem caps and confirm that the valve stems are in the opened position.  
Be sure to use a hexagonal wrench to operate the valve stems.
2. Operate the unit for 10 to 15 minutes.
3. Stop operation and wait for 3 minutes, then connect the charge set to the service port of the 3-way valve.  
Connect the charge hose with the push pin to the gas service port.
5. Air purging of the charge hose.  
Open the low-pressure valve on the charge set slightly to purge air from the charge hose.
6. Set the 2-way valve to the close position.
7. Operate the air conditioner at the cooling cycle and stop it when the gauge indicates 0.1MPa.
8. Immediately set the 3-way valve to the closed position.  
Do this quickly so that the gauge ends up indicating 0.3 to 0.5Mpa.  
Disconnect the charge set, and amount the 2-way and 3-way valve's stem nuts and service port caps.  
Use a torque wrench to tighten the service port cap to a torque of 1.8 kgf.m.  
Be sure to check for gas leakage.

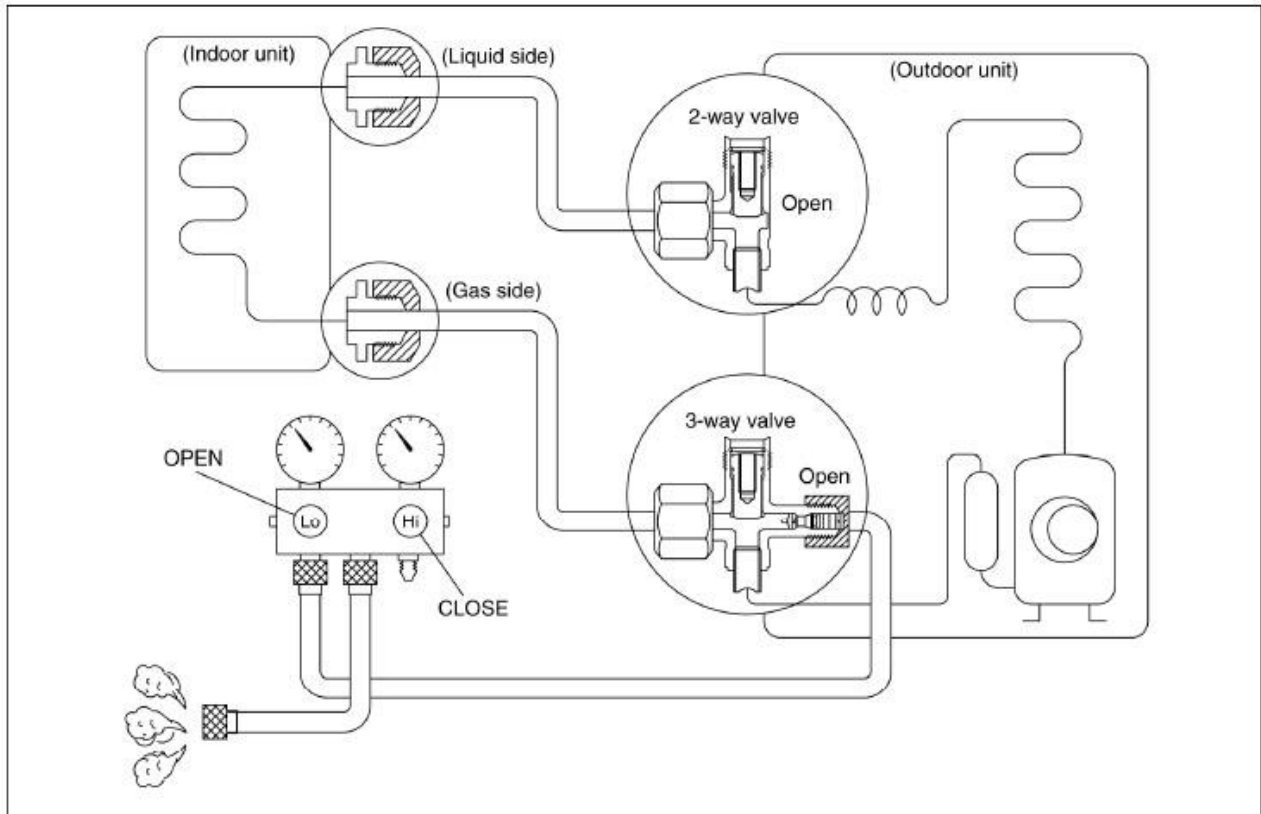
## 7.6 Re-air purging (Re-installation)



### Procedure:

1. Confirm that both the 2-way and 3-way valves are set to the closed position.
2. Connect the charge set and a charging cylinder to the service port of the 3-way valve.  
Leave the valve on the charging cylinder closed.
3. Air purging.  
Open the valves on the charging cylinder and the charge set. Purge the air by loosening the flare nut on the 2-way valve approximately 45° for 3 seconds then closing it for 1 minute; repeat 3 times.  
After purging the air, use a torque wrench to tighten the flare nut to on the 2-way valve.
4. Check the gas leakage.  
Check the flare connections for gas leakage.
5. Discharge the refrigerant.  
Close the valve on the charging cylinder and discharge the refrigerant until the gauge indicates 0.3 to 0.5 Mpa.
6. Disconnect the charge set and the charging cylinder, and set the 2-way and 3-way valves to the open position.  
Be sure to use a hexagonal wrench to operate the valve stems.
7. Mount the valve stem nuts and the service port cap.  
Be sure to use a torque wrench to tighten the service port cap to a torque 18N.m.  
Be sure to check the gas leakage.

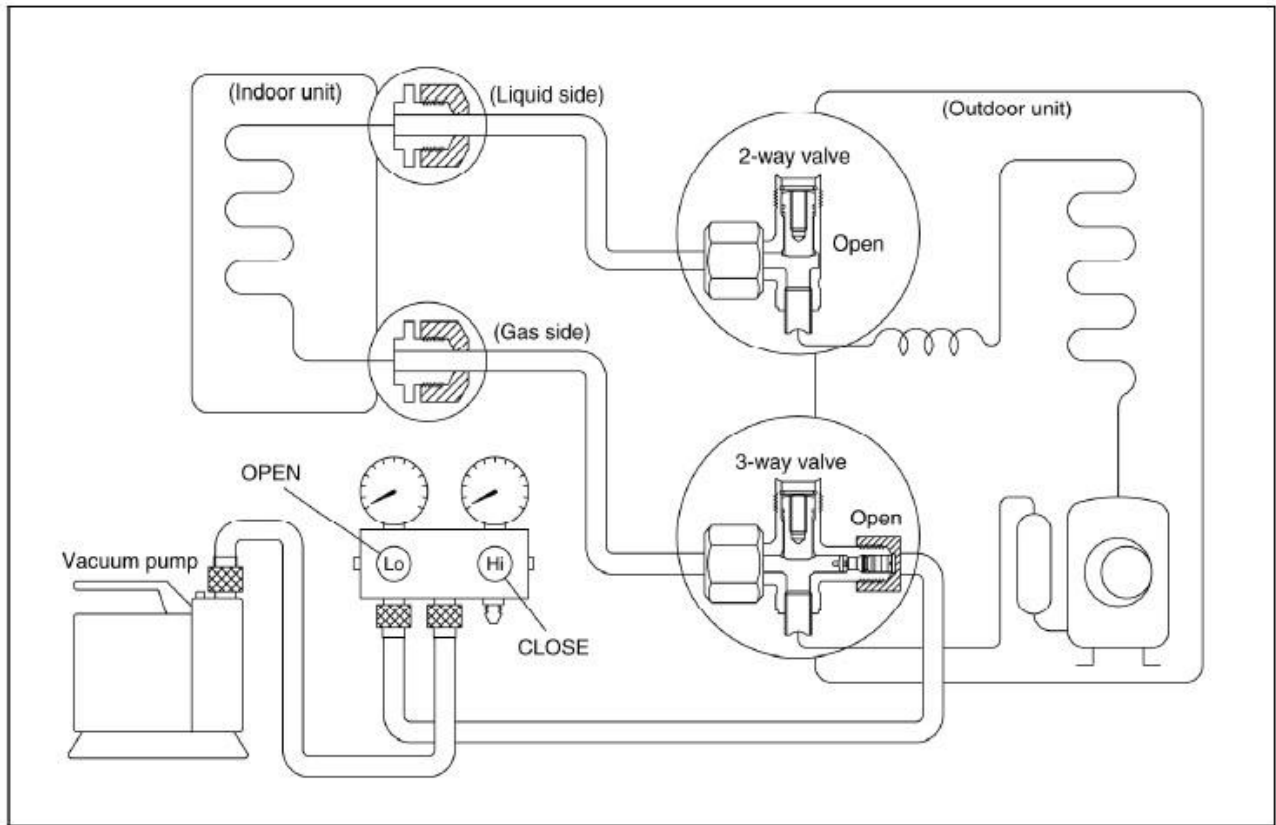
## 7.7 Balance refrigerant of the 2-way, 3-way valves



### Procedure:

1. Confirm that both the 2-way and 3-way valves are set to the open position.
2. Connect the charge set to the 3-way valve's service port.  
Leave the valve on the charge set closed.  
Connect the charge hose with the push pin to the service port.
3. Open the valves (Low side) on the charge set and discharge the refrigerant until the gauge indicates 0.05 to 0.1Mpa.  
If there is no air in the refrigeration cycle [the pressure when the air conditioner is not running is higher than 0.1Mpa, discharge the refrigerant until the gauge indicates 0.05 to 0.1 Mpa. If this is the case, it will not be necessary to apply an evacuation.  
Discharge the refrigeration gradually; if it is discharged too suddenly, the refrigeration oil will be discharged.

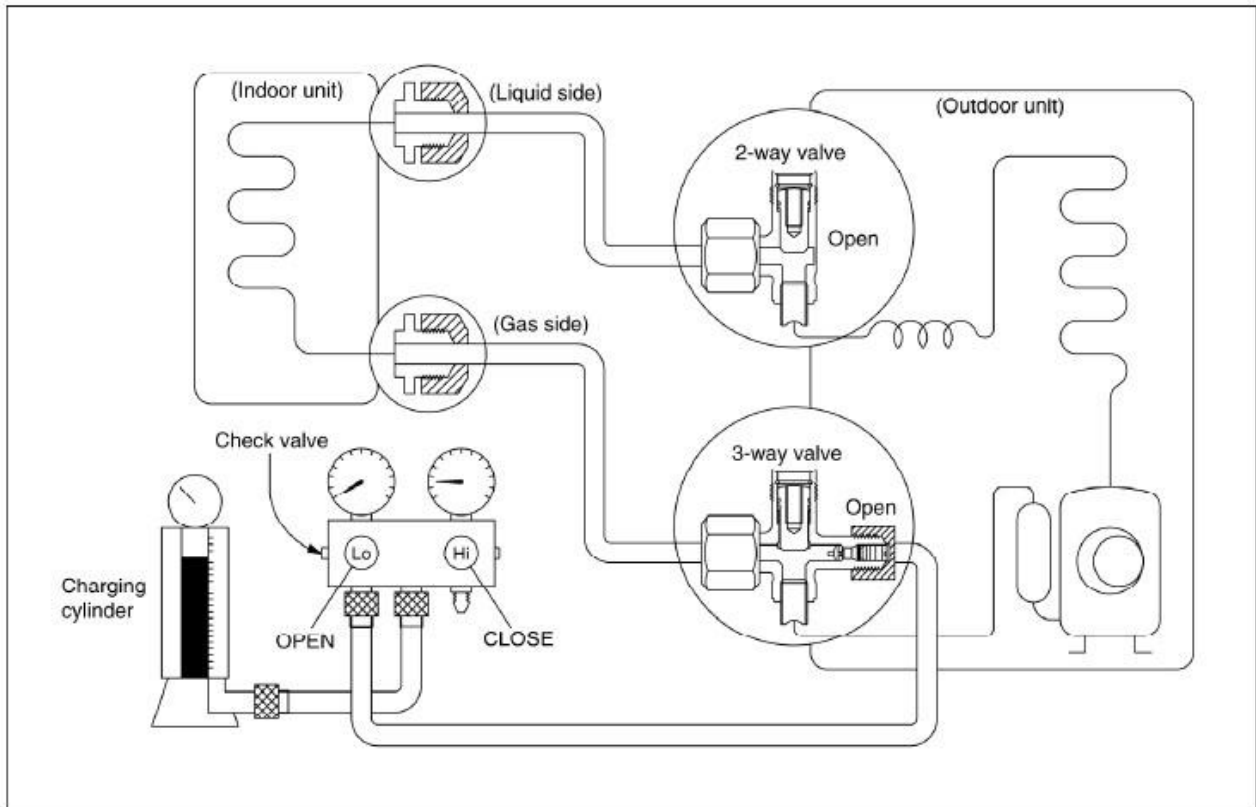
## 7.8 Evacuation



### Procedure:

1. Connect the vacuum pump to the charge set's centre hose.
2. Evacuation for approximately one hour.  
Confirm that the gauge needle has moved toward  $-0.1$  Mpa ( $-76$  cmHg) [vacuum of 4 mmHg or less].
3. Close the valve (Low side) on the charge set, turn off the vacuum pump, and confirm that the gauge needle does not move (approximately 5 minutes after turning off the vacuum pump).
4. Disconnect the charge hose from the vacuum pump.  
Vacuum pump oil, if the vacuum pump oil becomes dirty or depleted, replenish as needed.

## 7.9 Gas charging



### Procedure:

1. Connect the charge hose to the charging cylinder.

Connect the charge hose which you disconnected from the vacuum pump to the valve at the bottom of the cylinder.

2. Purge the air from the charge hose.

Open the valve at the bottom of the cylinder and press the check valve on the charge set to purge the air (be careful of the liquid refrigerant).

3. Open the valves (Low side) on the charge set and charge the system with liquid refrigerant.

If the system cannot be charge with the specified amount of refrigerant, it can be charged with a little at a time (approximately 150g each time) while operating the air conditioner in the cooling cycle; however, one time is not sufficient, wait approximately 1 minute and then repeat the procedure (pumping down-pin).

4. Immediately disconnect the charge hose from the 3-way valve's service port.

Stopping partway will allow the refrigerant to be discharged.

If the system has been charged with liquid refrigerant while operating the air conditioner, turn off the air conditioner before disconnecting the hose.

5. Mounted the valve stem caps and the service port

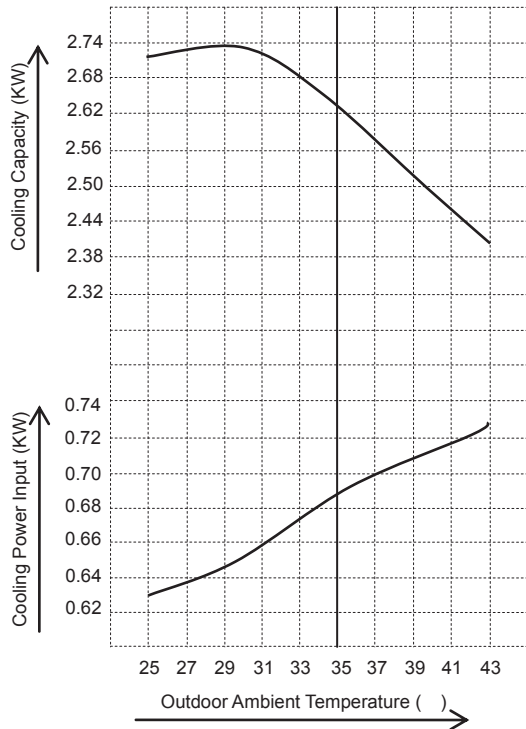
Use torque wrench to tighten the service port cap to a torque of 18N.m.

Be sure to check for gas leakage.

# 8. Operation characteristics

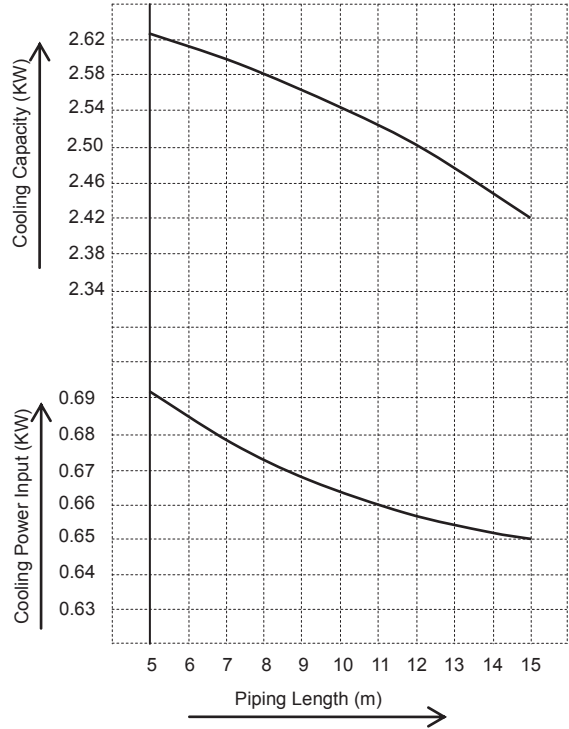
## 8.1 HCKI-HKEI 275 XS

**Cooling Characteristics**



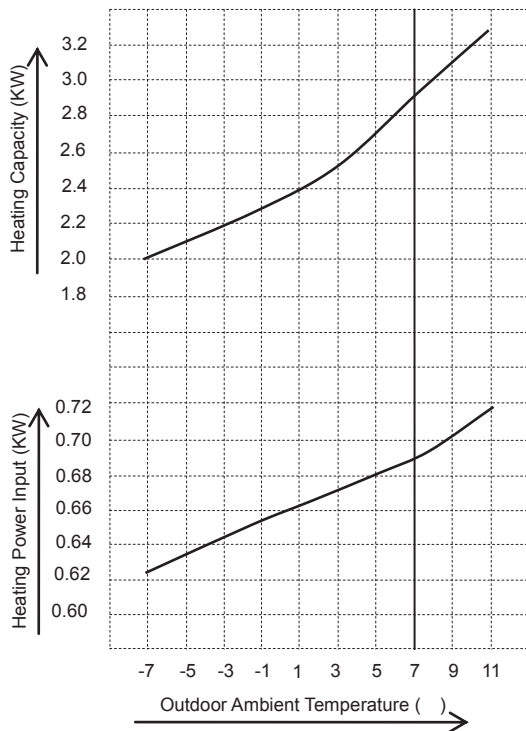
Remark: Indoor room temperature: 27/19  
Indoor fan speed: High  
Pipe length: 5m

**Piping Length Characteristics (Cooling)**



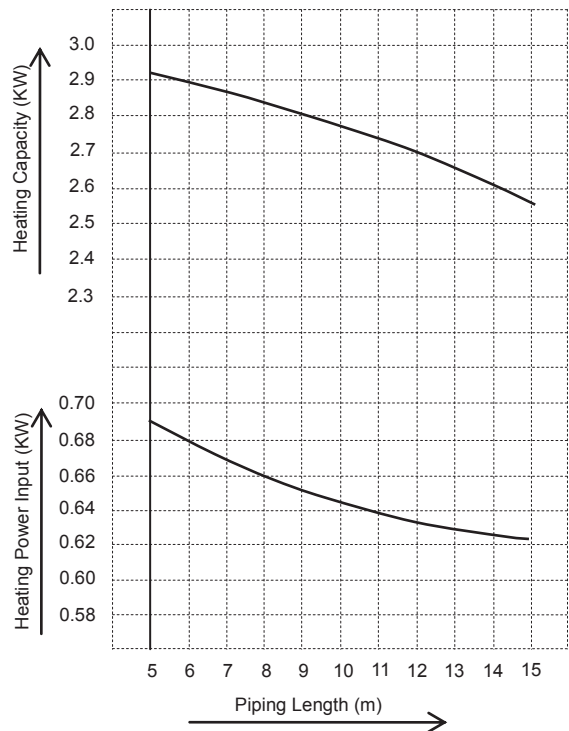
Remark: Indoor room temperature: 27/19  
Outdoor temperature: 35  
Indoor fan speed: High

**Heating Characteristics**



Remark: Indoor room temperature: 20  
Indoor fan speed: High  
Pipe length: 5m

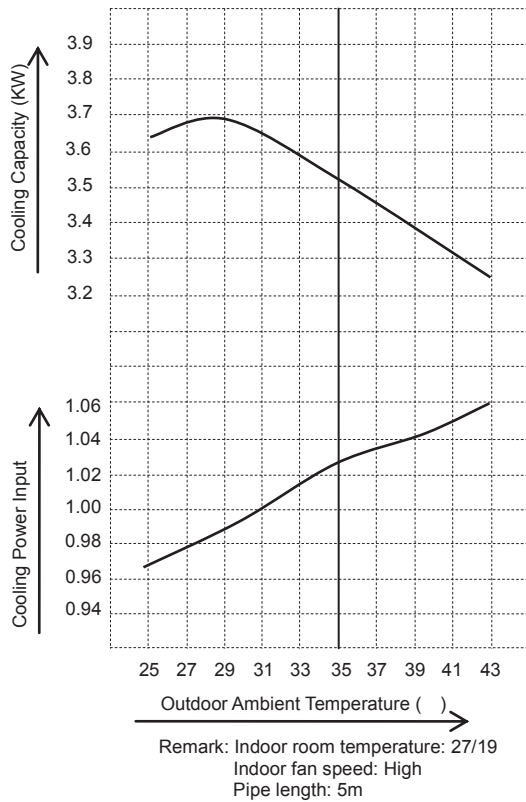
**Piping Length Characteristics (Heating)**



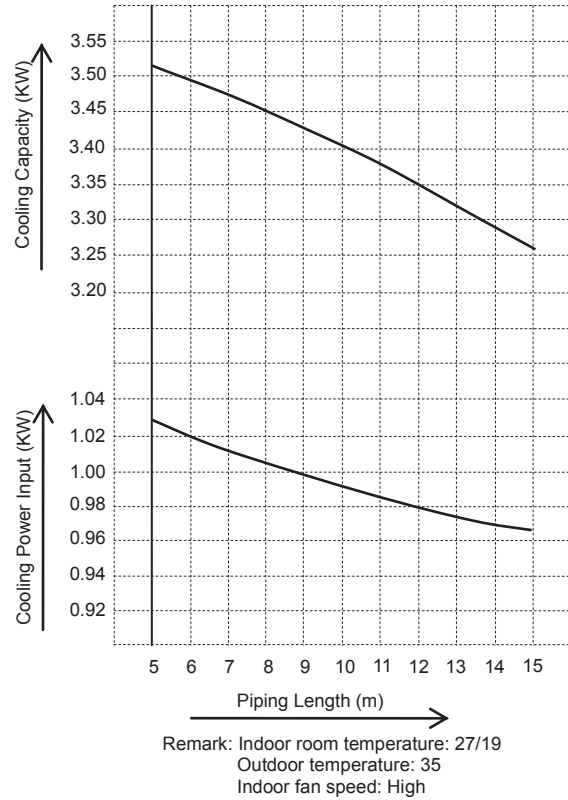
Remark: Indoor room temperature: 20  
Outdoor temperature: 7/6  
Indoor fan speed: High

## 8.2 HCKI-HKEI 365 XS

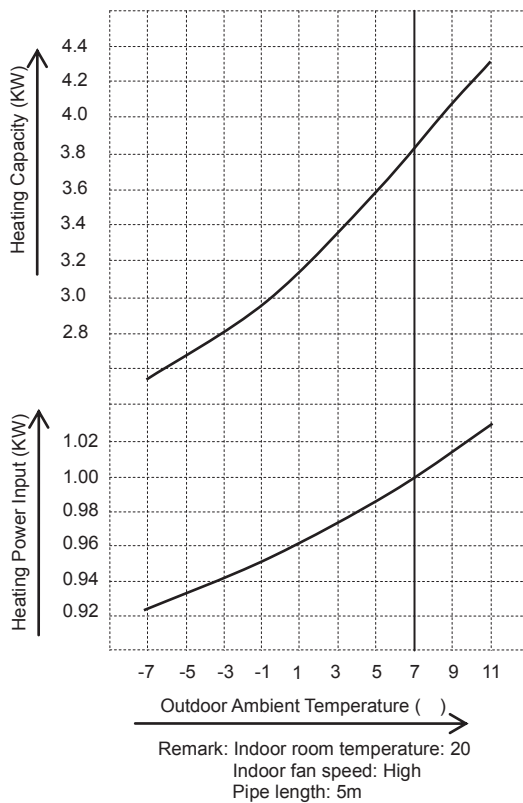
### Cooling Characteristics



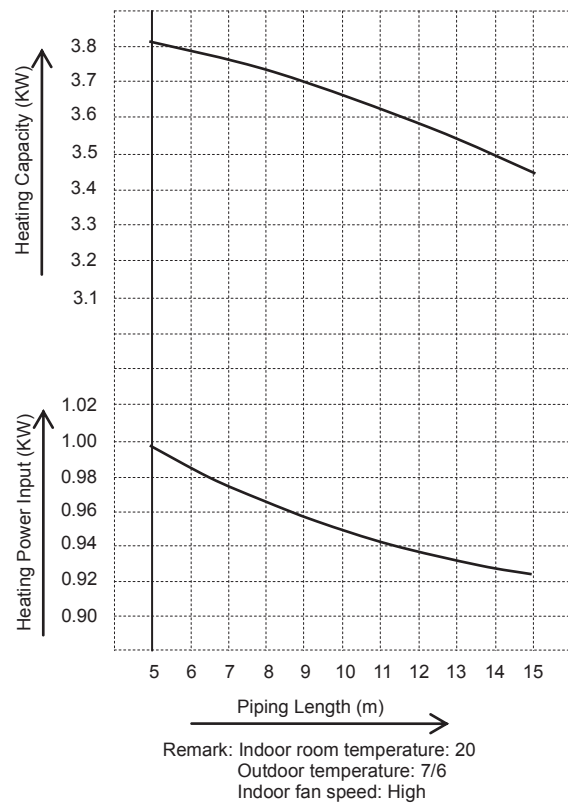
### Piping Length Characteristics (Cooling)



### Heating Characteristics



### Piping Length Characteristics (Heating)



## 9. Electronic function

### 9.1 Abbreviation

- T1: Indoor ambient temperature
- T2: Pipe temperature of indoor heat exchanger
- T3: Pipe temperature of outdoor heat exchanger
- T4: Outdoor ambient temperature

### 9.2 Display function

#### 9.2.1 Icon explanation on indoor display board.



#### OPERATION indicator

This indicator flashes after power is on and illuminates when the unit is in operation.

#### AUTO indicator

This indicator illuminates when the air conditioner is in AUTO operation.

#### TIMER indicator

This indicator illuminates when TIMER is set ON/OFF.

#### IONIZER (CLEAN AIR) indication lamp

Lights up when CLEAN AIR feature is activated and Ionizer can generate abundant anions to fill the room with refreshing and natural air.

#### PRE-DEF. indicator

This indicator illuminates when the air conditioner starts defrosting automatically or when the warm air control feature is activated in heating mode.

#### TURBO indication lamp

Lights up when select TURBO function on cooling operation or on heating operation.

#### FREQUENCY indicator

This indicator appears only when the compressor is in operation and indicates the current operating frequency.

#### TEMPERATURE indicator

Usually it displays the temperature settings. When change the setting temperature, this indicator begins to flash, and stops 20 seconds later. It displays the room temperature when the air conditioner is in FAN only operation. When the unit stops operation, it returns to original factory settings.

It also displays the malfunction code or protection code.

#### FAN SPEED indication lamp

Displays the selected fan speed: AUTO(nothing) and three fan speed levels: LOW, MED and HIGH

### 9.2.2 LED display control function.

Pressing "LED display" button on remote controller will turn off all displays on indoor unit, while pressing once again, all displays will resume.

## 9.3 Protection

### 9.3.1 Protection of compressor top temperature.

When the Over-load Protector is cut due to too high temperature of compressor top, the unit will stop. When the Over-load Protector is closed again due to decreasing of compressor top temperature, the unit will restart( in this case the compressor is restricted by Three Minutes Delay protection).

### 9.3.2 Protection of discharge temperature (Td).

- 1) Compressor will stop immediately if  $T_d > 115^{\circ}\text{C}$  for 5s.
- 2) If  $90^{\circ}\text{C} \leq T_d \leq 115^{\circ}\text{C}$ , compressor will run with restricted frequency.
- 3) If  $T_d < 90^{\circ}\text{C}$ , compressor will restart or run without restricted frequency

### 9.3.3 Three Minutes Delay at restart for compressor.

It will take 3 minutes every time when compressor starts.

It will take only 1 minute when the unit is powered on at first time.

### 9.3.4 Temperature sensor protection at open circuit or short circuit.

### 9.3.5 Protection of indoor fan speed.

When indoor fan speed is too low (lower than 300rpm for 50 seconds), the unit will stop and LED display error code and can't return to normal operation automatically.

### 9.3.6 Cross Zero signal error warning.

If there are no Cross Zero signal or the alternation of Cross Zero signal is not correct, the unit will stop and LED display error code .

### 9.3.7 Inverter module Protection.

Inverter module has a protection function against current, voltage and temperature. If these protections happened, the unit will stop and LED display error code .

### 9.3.8 Indoor fan delayed open function.

When the unit is turned on at all modes, the indoor fan will operate 10 seconds later than the action of louver.

### 9.3.9 Compressor preheating function.

- 1) Preheating permitting condition:

If  $T_4$ (outdoor ambient temperature)  $< 3^{\circ}\text{C}$  and the machine connects to power supply newly or if  $T_4 < 3^{\circ}\text{C}$  and compressor has stopped for over 3 hours, the compressor heating cable will work.

- 2) Preheating mode:

A weak current flows through the coil of compressor from the wiring terminal of compressor, then the compressor is heated without operation.

- 3) Preheating release condition:

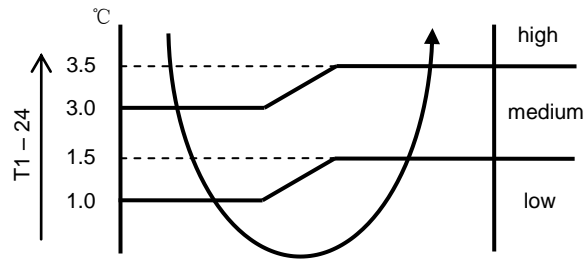
If  $T_4 > 5^{\circ}\text{C}$  or user turns on the machine and compressor runs, preheating function will stop.

## 9.4 Fan-Only Mode

9.4.1 Temperature setting function is disabled, and no setting temperature display.

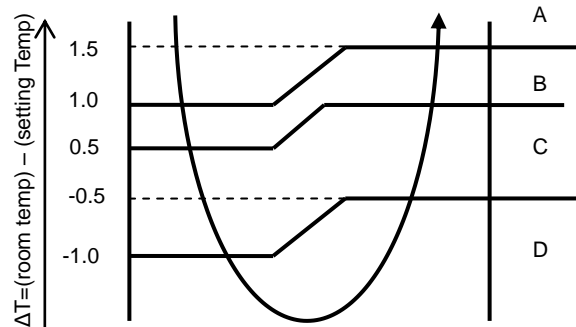
9.4.2 In this mode, the action of louver is the same as in cooling mode.

9.4.3 The action of auto fan in fan-only mode is the same as auto fan in cooling mode with  $24^{\circ}\text{C}$  setting temperature.



## 9.5 Cooling Mode

9.5.1 After starting, the operation frequency of compressor submits to following rule.



When the machine is running and  $\Delta T$ (=room temp. – setting temp.) changes, the frequency of compressor will rise or descend a grade (7 minutes after starting).

After starting, if  $\Delta T$  stays in a zone for 3 minutes, the frequency will change as follow:

Zone A : Current frequency rise a grade till the maximum grade F8.

Zone B: Keep the current frequency of compressor.

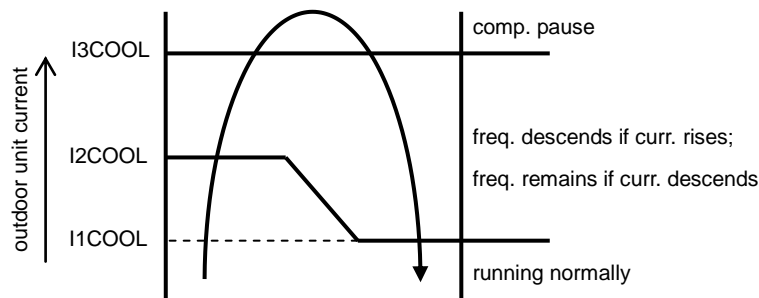
Zone C: Descend the current frequency of compressor until F1.

Zone D: Compressor stops after running as the minimum frequency F1 for 60 minutes or  $\Delta T$  is less than  $-2^{\circ}\text{C}$ .

9.5.2 Indoor heat exchanger anti-freezing function.

If  $T_2$  is lower than  $0^{\circ}\text{C}$ , the compressor stops and resumes when  $T_2 > 5^{\circ}\text{C}$ .

9.5.3 Outdoor unit current control in cooling mode(refer to the parameter table)



9.5.4 Rating capacity test function

1) Set the indoor unit with remote controller as: high fan,  $17^{\circ}\text{C}$  in cooling mode, then press “TURBO” button on controller 6 times or more within 10 seconds(make sure indoor unit receives these signals), the machine will turn into rating capacity test mode, the buzzer will make a “di” sound for 2 seconds continuously. Also, indoor fan will change to rating speed, the frequency of compressor will be fixed as rating value. Any condition of above is not satisfied, the machine can not be turned into rating capacity test mode.

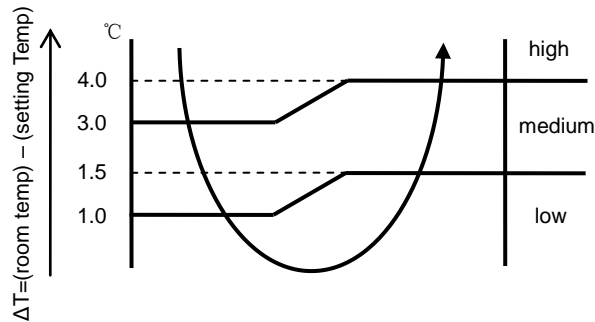
- 2) The machine will quit from the rating capacity test mode if running for 5 hours or changing fan speed or setting temperature.

#### 9.5.5 Turbo function (press the "TURBO" button on remote controller)

- 1) Elevate current frequency to a higher grade.
- 2) Indoor fan turns to turbo speed.
- 3) After running for 30 minutes the machine will turn back to previous setting mode.

#### 9.5.6 Indoor fan operation rule.

- 1) In cooling mode, indoor fan runs all the time and the speed can be selected as high, medium, low and auto.
- 2) Auto fan in cooling mode acts as follow:



#### 9.5.7 Condenser high temperature protection function (in cooling and drying mode)

If  $T_3 > 60^\circ\text{C}$  for 5 seconds, compressor will stop immediately, and the machine will not resume until  $T_3 < 52^\circ\text{C}$ .

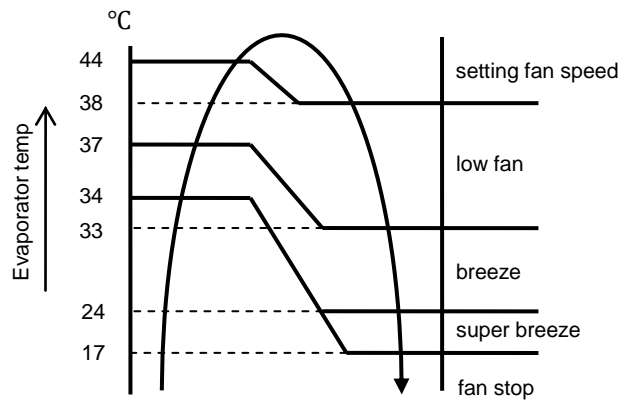
## 9.6 Drying mode

- 9.6.1 Indoor fan speed is fixed at breeze grade and can't be changed. The horizontal angle is the same as in cooling mode.
- 9.6.2 Overlow room temperature protection  
In drying mode, if room temperature is lower than  $10^\circ\text{C}$ , compressor will stop and not resume until room temperature climbs up to  $12^\circ\text{C}$ .
- 9.6.3 Evaporator anti-freezing protection, condenser high temperature protection and outdoor unit frequency limit are valid, and they are the same as that in cooling mode.
- 9.6.4 Horizontal louver action is the same as that in cooling mode.

## 9.7 Heating mode

#### 9.7.1 Indoor fan action:

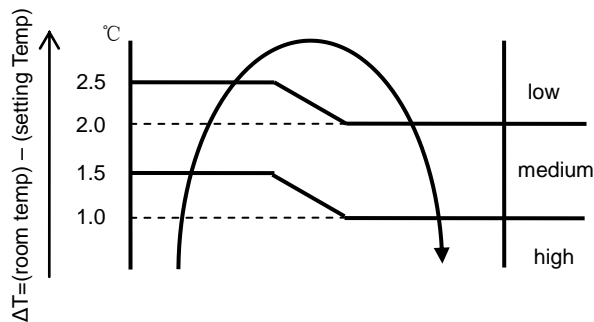
- 1) Anti-cold-wind function.



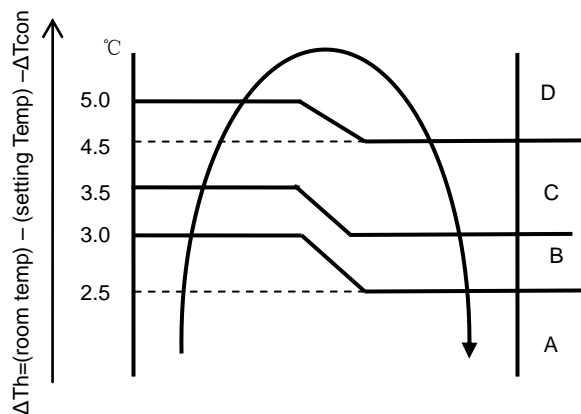
2) If the compressor stops caused by room temperature rising, indoor fan will be forced to run 127 seconds with breeze. During this period, anti-cold-wind is disabled. After this, anti-cold –wind function is available.

3) If the machine runs in rating capacity test mode, indoor fan runs with rating speed, and anti-cold-wind is disabled.

9.7.2 Indoor fan speed can be set as high, medium, low or auto grade, but anti-cold-wind function is preferential. Auto fan action in heating mode.



9.7.3 After start the operation frequency of compressor submits to following rule:

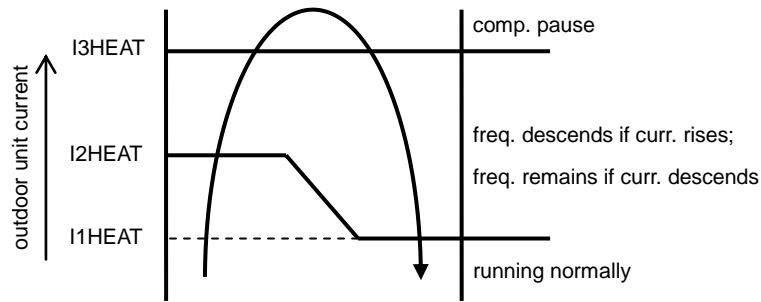


Remark:  $\Delta T_{con}$  can be changed among 0, -2, -4°C, the default is 0°C

When the machine runs, if  $\Delta Th$  stays in a zone for 3 minutes, action of frequency is as follow:

- Zone A: Elevate the current frequency one grade, and not stop until the maximum grade.
- Zone B: Keep the current frequency.
- Zone C: Descend the current frequency one grade.
- Zone D: Compressor stops after running with F1 for 60 minutes or when  $\Delta Th > 6^\circ C$ .

9.7.4 Outdoor unit current control in heating mode.



9.7.5 Indoor heat exchanger high temperature protection.

If  $T_2 > 60^\circ\text{C}$ , the compressor will stop and not resume until  $T_2 < 48^\circ\text{C}$ .

9.7.6 Defrosting mode.

1) Condition of defrosting.

**Condition 1:** If  $T_4 > 0^\circ\text{C}$ ,

When the units are running, if the following two items are satisfied the units start defrosting:

- a) The units runs with  $T_3 < 3^\circ\text{C}$  for 40 minutes and  $T_3$  keeps lower than  $-6^\circ\text{C}$  for more than 3 minutes.
- b) The units runs with  $T_3 < 3^\circ\text{C}$  for 80 minutes and  $T_3$  keeps lower than  $-4^\circ\text{C}$  for more than 3 minutes.

**Condition 2:** If  $T_4 < 0^\circ\text{C}$ ,

The program judges according to the condition 1, if the two items are satisfied, then judges if  $T_2$  has descended for more than  $5^\circ\text{C}$ , if it has the machine starts defrosting, or continues to judge  $T_2$  and will not defrost until  $T_2$  drops more than  $5^\circ\text{C}$ .

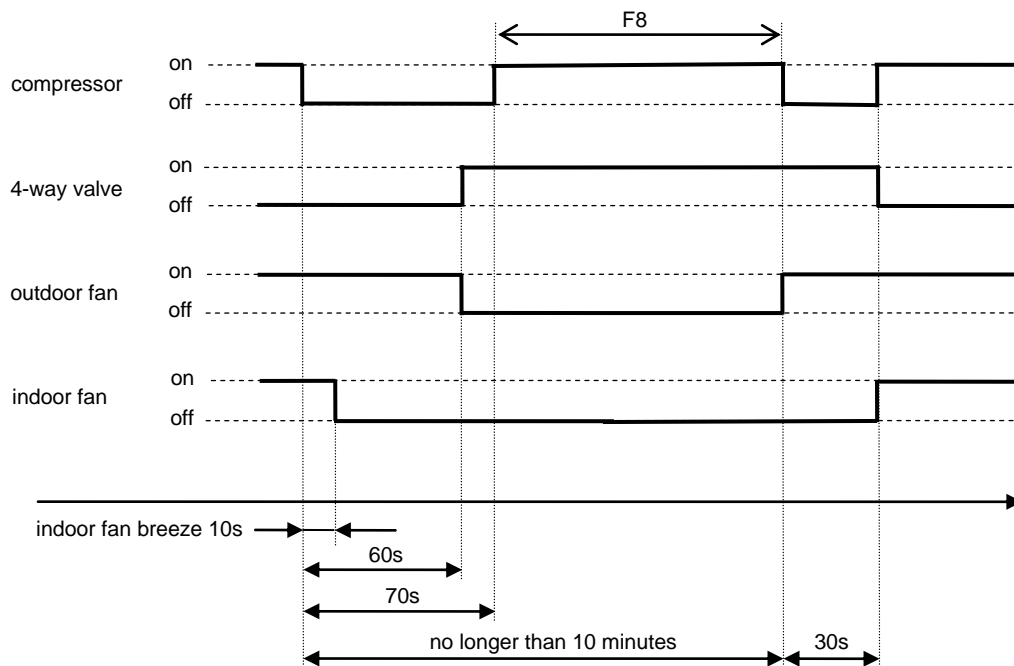
**Condition 3:** No matter what value  $T_4$  is, if the machine runs with  $T_3 < 3^\circ\text{C}$  for more than 120 minutes and  $T_3$  keeps lower than  $-2^\circ\text{C}$  for more than 3 minutes, the machine will defrost, no matter if  $T_2$  drops for more than  $5^\circ\text{C}$  or not.

2) Condition of ending defrosting.

If any one of following items is satisfied, defrosting will finish and the machine will turn to normal heating mode.

- a)  $T_3$  rises to be higher than  $12^\circ\text{C}$ .
- b)  $T_3$  rises to be higher than  $8^\circ\text{C}$  and remains for 80 seconds.
- c) The machine has run for 10 minutes in defrosting.

9.7.7 Defrosting action.



#### 9.7.8 Rating capacity test function.

- 1) Set the indoor unit with remote controller as: high fan, 30°C in heating mode, then press “TURBO” button on controller 6 times or more within 10 seconds (make sure indoor unit receives these signals), the machine will turn into rating capacity test mode, the buzzer will make a “di” sound for 2 seconds continuously. Also, indoor fan will change to rating speed, the frequency of compressor will be fixed as rating value. Any condition of above is not satisfied, the machine cannot be turned into rating capacity test mode.
- 2) The machine will quit from the rating capacity test mode if running for 5 hours or changing fan speed or setting temperature.

#### 9.7.9 Turbo function in heating mode. (press the “TURBO” button on remote controller)

- 1) Elevate current frequency (excluding F8) to a higher grade. If indoor fan is in low speed or pause caused by defrosting or anti-cold-wind function, frequency of compressor will not be elevated one grade until these limit has been released.
- 2) Indoor fan changes to turbo speed and anti-cold-wind function is valid.

## 9.8 Auto mode function

9.8.1 This mode can be chosen with remote controller and the setting temperature can be changed between 17~30°C.

In auto mode, the machine will choose cooling, heating or fan-only mode according to  $\Delta T$  ( $\Delta T = T_1 - T_s$ ).

$\Delta T = T_1 - T_s$	Running mode
$\Delta T > 1^\circ\text{C}$	Cooling
$-1 \leq \Delta T \leq 1^\circ\text{C}$	Fan-only
$\Delta T < -1^\circ\text{C}$	Heating

9.8.2 Indoor fan will choose auto speed of relevant mode.

9.8.3 If the machine switches mode between heating and cooling, compressor will keep stopping for 15 minutes and

then rechoose mode according to  $\Delta T$ .

9.8.4 If the setting temperature is modified, the machine will rechoose running function.

## 9.9 Forced operation function

9.9.1 Forced cooling and auto function can carry out with a touch button. In these two modes, the machine can be changed by remote controller to any other mode at any moment.

9.9.2 When the machine is off, pressing the touch button once, the unit will enter forced auto mode. When the machine is off, pressing the touch button twice within 5s, the unit will enter forced cooling mode. When the unit is running at forced auto or forced cooling mode, pressing the touch button continuously, the unit will be turned off.

9.9.3 In forced operation mode, all general protections is available.

9.9.4 In forced cooling mode, the unit will run with fixed frequency F2 at low speed. 30 minutes later, the unit will turn to normal auto mode with setting temperature 24°C.

9.9.5 In forced auto mode, the unit will run with setting temperature 24°C.

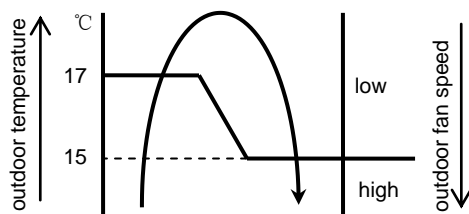
## 9.10 Action of 4-way valve

In heating, fan-only, standby or turning off mode, 4-way valve is off, while in cooling\drying and forced cooling mode 4-way valve is on. If the machine changes operation mode, 4-way valve will be delayed off 2 minutes after compressor stop. For defrosting, please refer to the passage “defrosting mode”.

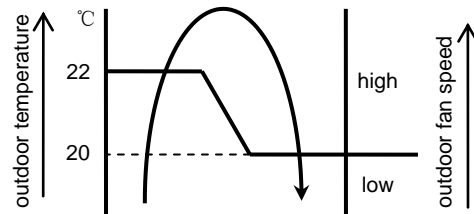
## 9.11 Two speeds outdoor fan function

9.11.1 Outdoor fan starts at the same time with compressor, but stops 30 seconds later than compressor 's stop.

9.11.2 Outdoor fan action in heating mode(including heating in auto mode).



Outdoor fan action in heating mode (including heating in auto mode).



Outdoor fan action in cooling & drying mode (including cooling in auto & forced mode).

9.11.3 Outdoor fan action in cooling & drying mode(including cooling in auto & forced mode).

Please refer to the pic. above.

## 9.12 Timer function

9.12.1 Timing range is 24 hours, and the minimum resolution is 15 minutes.

9.12.2 Timer on. After turning off, the machine will turn on automatically when reaching the setting time.

9.12.3 Timer off. After turning on, the machine will turn off automatically when reaching the setting time.

9.12.4 Timer on/off. After turning off, the machine will turn on automatically when reaching the setting “on” time, and then turn off automatically when reaching the setting “off” time.

9.12.5 Timer off/on. After turning on, the machine will turn off automatically when reaching the setting “off” time, and then turn on automatically when reaching the setting “on” time.

9.12.6 The tolerance of timer is 1 minute per hour.

### **9.13 Sleep function mode**

9.13.1 Operation time in sleep mode is 7 hours. After 7 hours the machine quits this mode and turns off.

9.13.2 In cooling, heating or auto mode sleep function is available.

9.13.3 Operation process in sleep mode is as follow:

1) After pressing ECONOMIC or SLEEP button on controller, the machine will turn into sleep mode.

2) When cooling, the setting temperature rises 1°C (be lower than 30°C) every one hour, 2 hour later the rising stops and indoor fan is fixed as low speed.

3) When heating, the setting temperature descends 1°C (be lower than 30°C) every one hour, 2 hour later the descending stops and indoor fan is fixed as low speed, and anti-cold-wind is available.

9.13.4 If user uses timer on function in sleep mode, sleep function will pause and not resume until reaches the setting on time.

9.13.5 When user uses timer off function in sleep mode (or sleep function in timer off mode), if the timing time is less than 7 hours, sleep function will be cancelled when reaching the setting time. If the timing time is more than 7 hours, the machine will not stop until reaches the setting off time in sleep mode.

### **9.14 Auto-Restart function**

The indoor unit is equipped with auto-restart function. In case of a sudden power failure, the setting conditions before the power failure will be restored. The unit will resume the previous operation setting automatically after 3 minutes when power returns.

### **9.15 Automatic panel function**

1) The automatic panel is forced to turn to the closing direction at an angle of 50° when the unit is getting through the power, and this action is not affected by any signal from remote controller.

2) When the unit is turned on, the panel is opened automatically at an angle of 50°, then the horizontal louver will be opened.

3) When the unit is turned off, the panel is closed automatically at an angle of 50°, then the horizontal louver will be closed.

4) If the panel needs moving when the horizontal louver is in action, the unit will stop the horizontal louver and then carry out the action of the panel. After ending the action of the panel, the horizontal louver will continue its action.

### **9.16 Ionizer (Clean Air) function**

1) Clean Air function is available only when the aircon is on, and it's controlled through remote controller..

2) After the Aircon being turned on, the Clean Air function is switched on when the aircon receives FRESH CODE at first time, and ionizer is switched off when the aircon receives the CODE again. It's a circle.

3) After starting the Clean Air function, the ionizer can work only when the indoor fan motor is running. If the indoor fan motor is off, the ionizer also stops working, even though the Clean Air function is available.

4) Switching the running mode will not stop the ionizer. When turning off the aircon, the ionizer is also turned off.

### 9.17 Self-clean function

- 1) Self-Clean function is available only at cooling (including auto-cooling) and drying mode, when pressing the button "Self-Clean" on remote controller, the indoor unit will display "SC".
- 2) When Self-Clean function is operating, the unit can only receive "Self-Clean" and "off" signal from remote controller. When receiving "Self-Clean" and "off" signal, the unit will quit from Self-Clean function and be turned off.
- 3) When Self-Clean function is operating, the unit will run at low fan mode for 13 minutes, then the unit will turn into low heating mode and keep running for 1 minute or evaporator high temp protection occurs, the compressor will stop and the unit will run for another 2 minutes at low fan mode, then it will quit from Self-Clean function and turn off.
- 4) When the unit is running Self-Clean function, all protection functions are valid.

### 9.18 Follow me function

- 1) If the indoor PCB receives the signal which results from pressing the FOLLOW ME button on remote controller, the buzzer will emit a sound and this indicates the follow me function is initiated. But when the indoor PCB receives signal which sent from remote controller every 3 minutes, the buzzer will not respond. When the unit is running with follow me function, the PCB will control the unit according to the temperature from follow me signal, and the temperature collection function of room temperature sensor will be shielded, but the error detective function of room temperature sensor will be still valid.
- 2) When the follow me function is available, the PCB will control the unit according to the room temperature from the remote controller and the setting temperature, and the action of compressor is as following:  
At cooling mode, if  $T_A < T_S$ , compressor is off; If  $T_A \geq T_S$ , compressor is on.  
At heating mode, if  $T_A > T_S$ , compressor is off; If  $T_A \leq T_S$ , compressor is on.
- 3) The PCB will take action to the mode change information from remote controller signal, but it will not be affected by the setting temperature.
- 4) When the unit is running with follow me function, if the PCB doesn't receive any signal from remote controller for 7 minutes or pressing FOLLOW ME button again, the follow me function will be turned off automatically, and the temperature collection function of room temperature sensor will be available, the PCB will control the unit according to the room temperature detected from its own room temperature sensor and setting temperature.

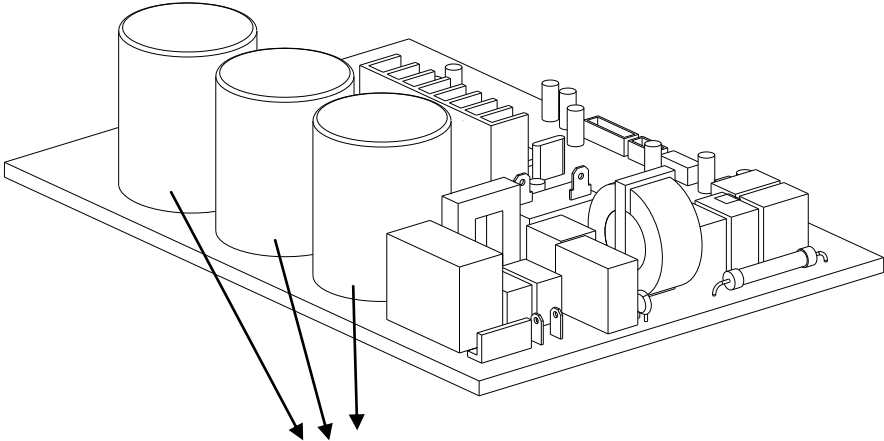
### 9.19 Outdoor chassis heating cable function (optional)

Heating cable is fixed on outdoor chassis to help deicing and to avoid freezing. The heating cable's power is 85W, rated voltage is 220v-240v, and is controlled by the program. If outdoor temperature is lower than 5°C, the heating cable begins to work. If outdoor temperature is higher than 15°C, the heating cable stops working.

# 10. Troubleshooting

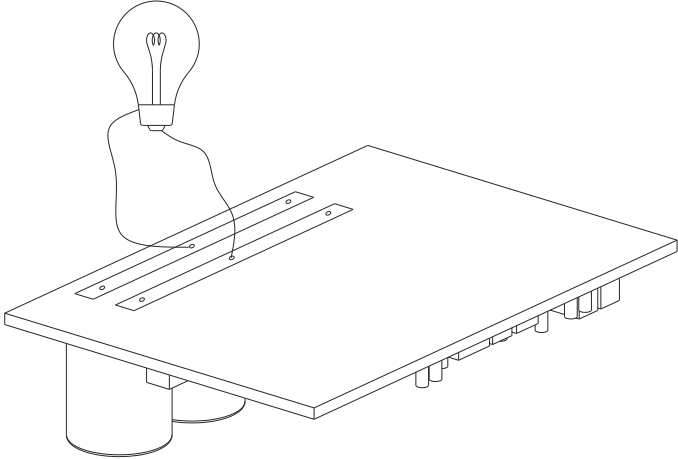
## Safety

Because of there are capacitors in PCB and relative circuit in outdoor unit, even shut down the power supply, electricity power still are kept in capacitors, do not forget to discharge the electricity power in capacitor.



**Electrolytic Capacitors  
(HIGH VOLTAGE! CAUTION!)**

**Bulb (25-40W)**

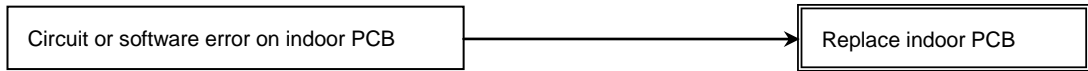


## 10.1 Indoor Unit Error Display

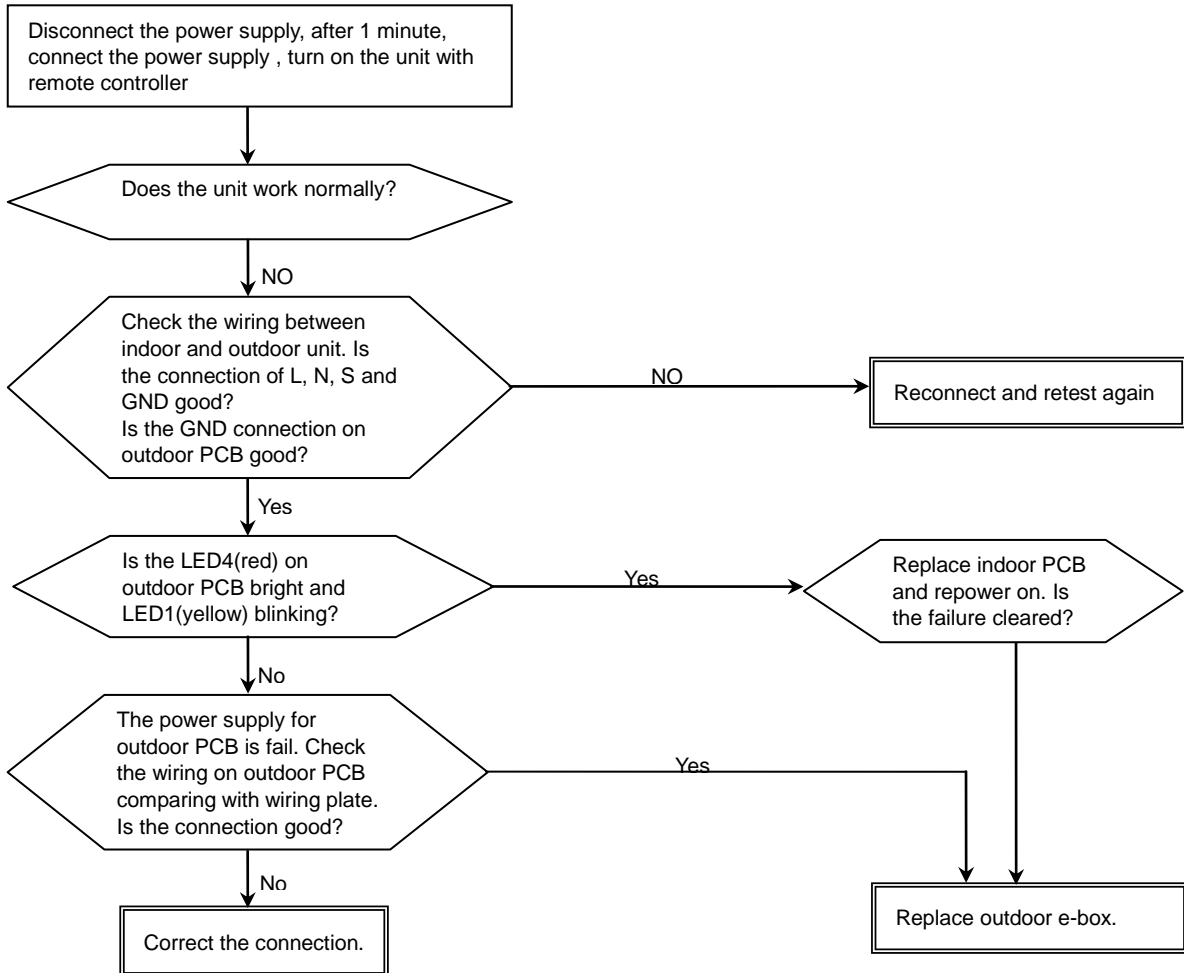
Display	LED STATUS
E0	EEPROM parameter error
E1	Indoor / outdoor units communication protection
E2	Zero-crossing signal error
E3	Indoor fan speed out of control
E5	Open or short circuit of outdoor ambient or condenser temperature sensor
E6	Open or short circuit of indoor room or evaporator temperature sensor
P0	Inverter module (IGBT) over-strong current protection
P1	Over voltage or too low voltage protection
P2	Temperature protection of compressor top.
P4	Inverter compressor drive error

## 10.2 Diagnosis and Solution

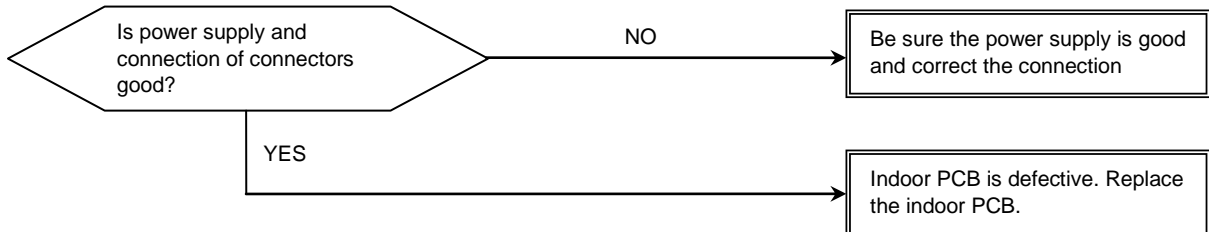
### 10.2.1 E0(EEPROM parameter error) error diagnosis and solution



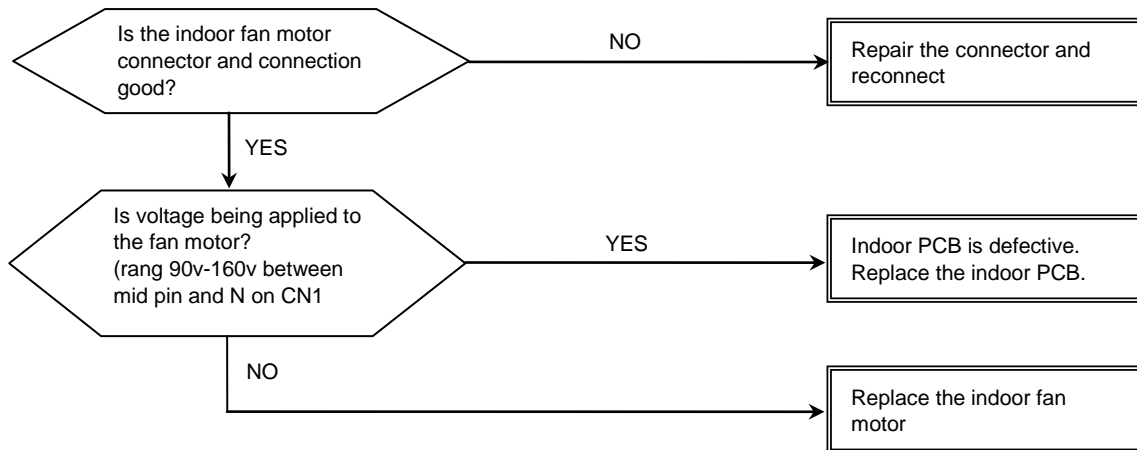
### 10.2.2 E1(indoor / outdoor units communication protection) error diagnosis and solution



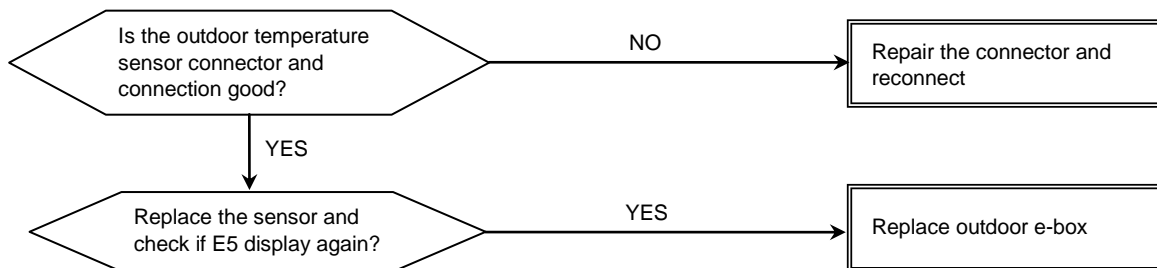
### 10.2.3 E2(zero-crossing signal error) diagnosis and solution



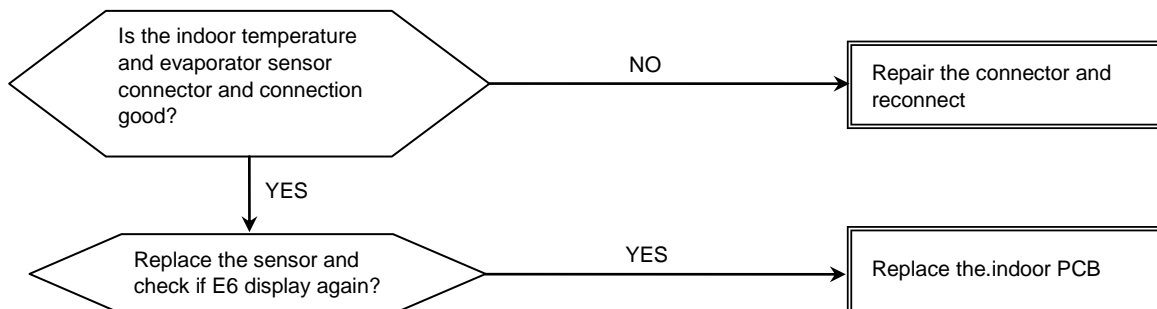
10.2.4 E3(indoor fan speed out of control) diagnosis and solution



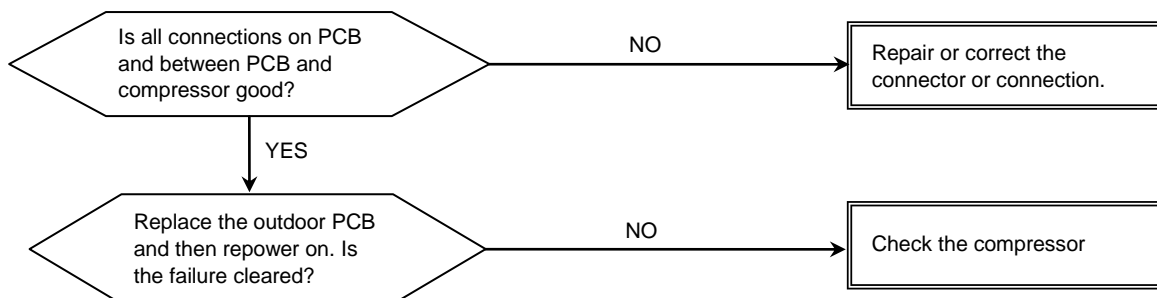
10.2.5 E5(Open or short circuit of outdoor ambient or condenser temperature sensor) diagnosis and solution.



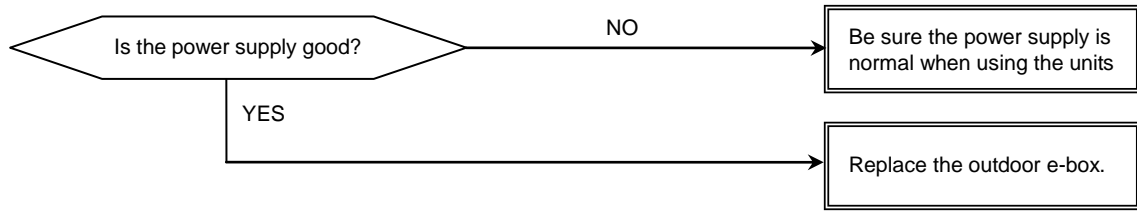
10.2.6 E6(open or short circuit of indoor room or evaporator temperature sensor) diagnosis and solution.



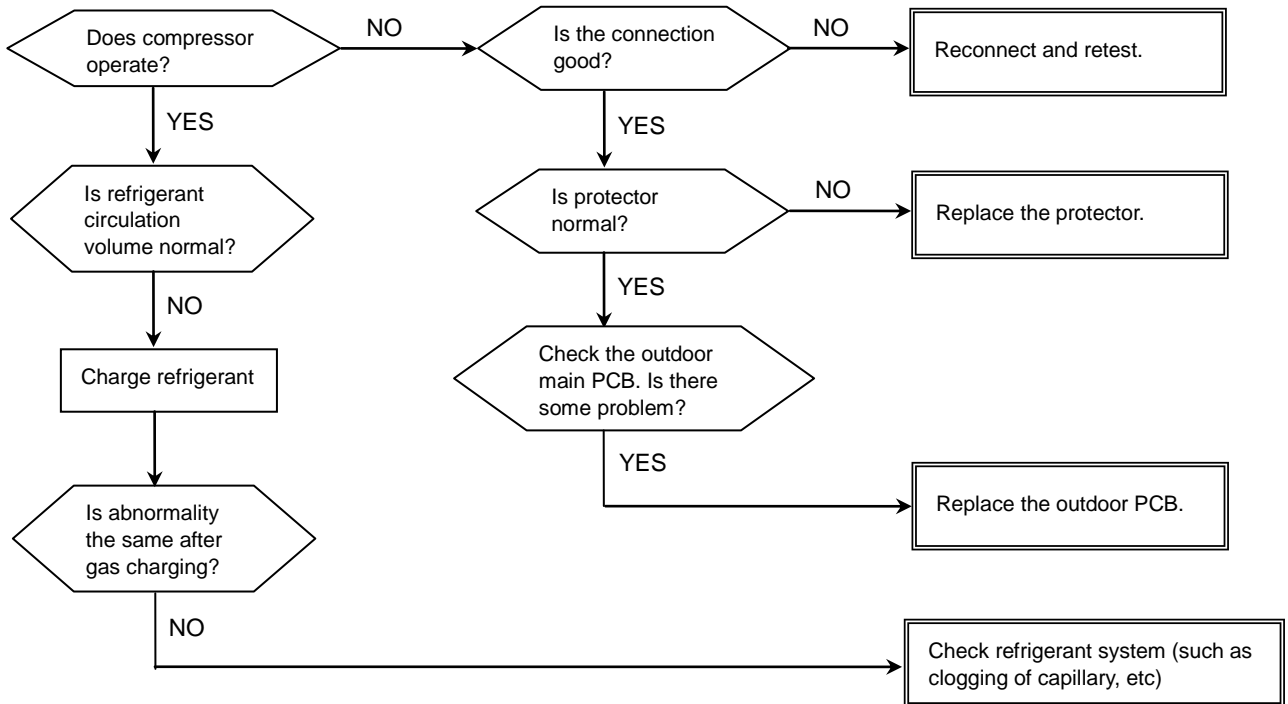
10.2.7 P0(IGBT over-strong current protection) diagnosis and solution.



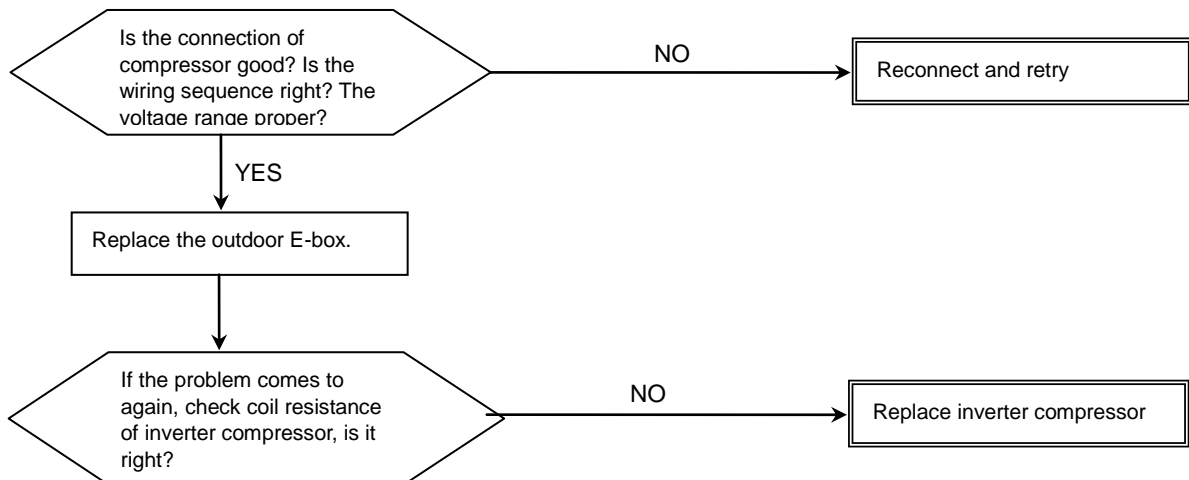
10.2.8 P1(over voltage or too low voltage protection) diagnosis and solution.



10.2.9 P2(temperature protection of compressor top) diagnosis and solution.



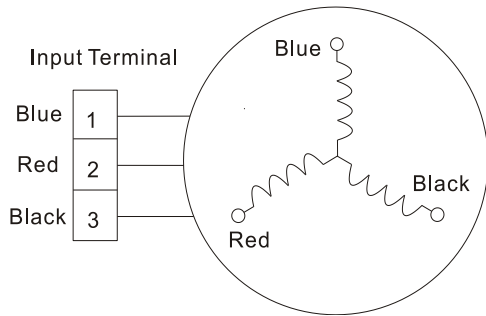
10.2.10 P4(inverter compressor drive error) diagnosis and solution.



### 10.3 Key parts checking.

#### 10.3.1. Compressor checking (Model: DA108X1C-20FZ3).

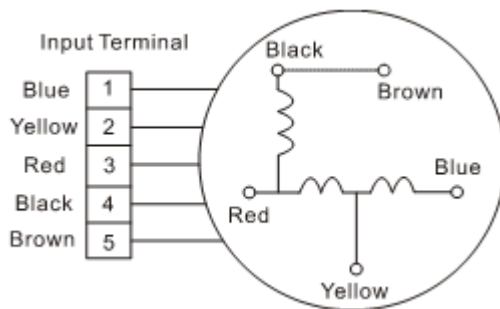
Measure the resistance value of each winding by using the multi-meter.



Position	Resistance Value
Blue - Red	0.71Ω (20°C)
Blue - Black	
Red - Blue	

#### 10.3.2 Outdoor Fan Motor (Model: YDK24-6G).

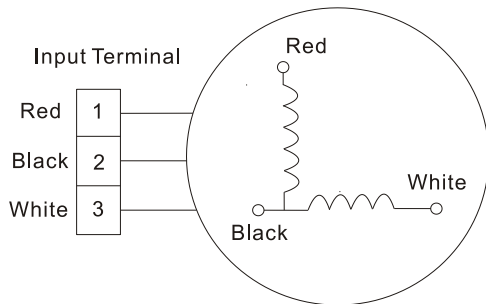
Measure the resistance value of each winding by using the multi-meter.



Position	Resistance Value
Black - Red	372Ω±8% (20°C)
Red - Yellow	249Ω±8% (20°C)
Yellow - Blue	249Ω±8% (20°C)

#### 10.3.3 Indoor Fan Motor (Model: RPG20D).

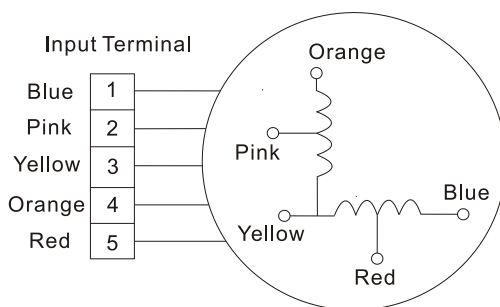
Measure the resistance value of each winding by using the multi-meter.



Position	Resistance Value
Black - Red	400Ω±8% (20°C)
White - Black	383Ω±8% (20°C)

#### 10.3.4 Step Motor (Model: MP2835T).

Measure the resistance value of each winding by using the multi-meter.



Position	Resistance Value
Blue - Red	200Ω±7% (25°C)
Pink - Orange	
Pink - Yellow	
Yellow - Red	

10.3.5 Temperature Sensors.

Room temp.(T1) sensor,

Indoor coil temp.(T2) sensor,

Outdoor coil temp.(T3) sensor,

Outdoor ambient temp.(T4) sensor,

Compressor exhaust temp.(Te) sensor.

Measure the resistance value of each winding by using the multi-meter.

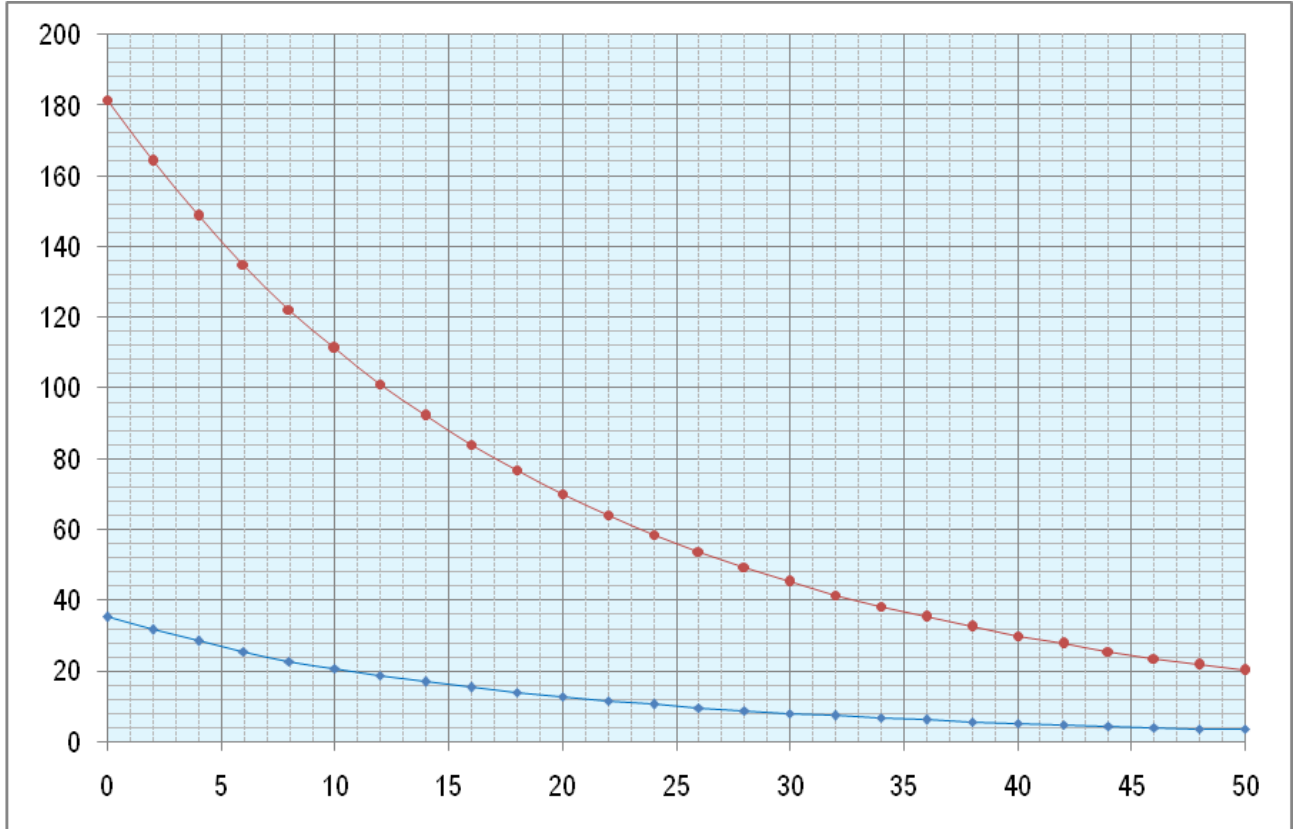
Some frequently-used R-T data for T1,T2,T3 and T4 sensor:

Temperature (°C)	5	10	15	20	25	30	40	50	60
Resistance Value (KΩ)	26.9	20.7	16.1	12.6	10	8	5.2	3.5	2.4

Some frequently-used R-T data for Te sensor:

Temperature (°C)	5	15	25	35	60	70	80	90	100
Resistance Value (KΩ)	141.6	88	56.1	36.6	13.8	9.7	6.9	5	3.7

KΩ



°C